

**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

Secondary Alternator Cover Part No. EC-GSXS750-L7-1-GBR / Secondary Clutch Cover Part No. EC-GSXS750-L7-2-GBR /  
Secondary Pulse/Timing Cover Part No. EC-GSXS750-L7-3-GBR / Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR /  
Lower Chain Guard Assembly Part No. CGA18-GBR-SET / Paddock Stand Bobbin Set Part No. BA12-8-GBR-SET /  
Frame Slider Set - STREET - Part No. FS-GSXS750-L7-S

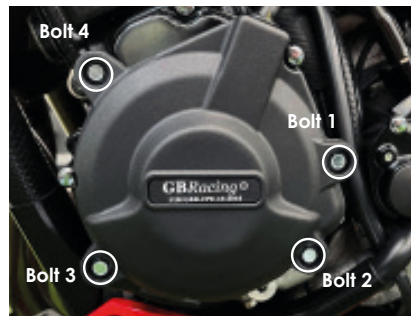


**SECONDARY ALTERNATOR COVER PART NO. EC-GSXS750-L7-1-GBR**

- 1 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4

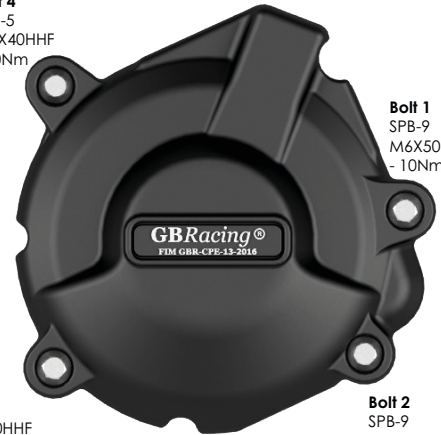
**NOTE: Bolt 2 and 4 have rubberised washers - ensure these stay between the O/E stock cover and the GBRacing cover.**

- 2 Place the Secondary Alternator Cover over the Stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



**Bolt 4**  
SPB-5  
M6X40HHF  
- 10Nm

**Bolt 1**  
SPB-9  
M6X50HHF  
- 10Nm



**Bolt 3**  
SPB-9  
M6X50HHF  
- 10Nm

**Bolt 2**  
SPB-9  
M6X50HHF  
- 10Nm

**SECONDARY CLUTCH COVER PART NO. EC-GSXS750-L7-2-GBR**

- 1 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolts 1, 2 & 3.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



**Bolt 3**  
SPB-5  
M6X40HHF  
- 10Nm

**Bolt 1**  
SPB-9  
M6X35HHF  
10Nm



**Bolt 2**  
SPB-5  
M6X40HHF  
- 10Nm

**SECONDARY PULSE/TIMING COVER PART NO. EC-GSXS750-L7-3-GBR**

- 1 Remove 3 existing bolts from the stock pulse cover, shown as position Bolt 1, 2 & 3.
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



**Bolt 3**  
SPB-2  
M6X30HHF  
- 10Nm

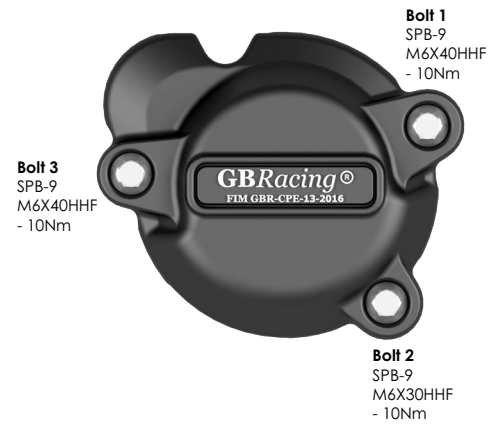
**Bolt 1**  
SPB-2  
M6X30HHF  
- 10Nm



**Bolt 2**  
SPB-2  
M6X30HHF  
- 10Nm

**SECONDARY STARTER COVER PART NO. EC-GSXS750-L7-6-GBR**

- 1 Remove 3 existing bolts from the Stock Starter cover, shown as position Bolt 1, 2 & 3.
- 2 Place the Secondary Starter Cover over the Stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.



**ENGINE COVER SET Part No. EC-GSXS750-L7-SET-GBR**

Secondary Alternator Part No. EC-GSXS750-L7-1-GBR, Secondary Clutch Cover Part No. EC-GSXS750-L7-2-GBR, Secondary Pulse Cover Part No. EC-GSXS750-L7-3-GBR, Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR

**LOWER CHAIN GUARD ASSEMBLY  
PART NO. CGA18-GBR-SET**

- 1 Assemble one M8 x 40mm bolt through one of the moulded bobbins and place on the chain guard as per **Fig 1.**
- 2 Bolt on to left hand side of the swing arm.
- 3 Assemble the remaining M8 x 40mm bolt through the mould and place the black aluminium washer on the back as per **Fig 2.**
- 4 Position the assembly on the paddock stand bobbin mount on the right side of the swing arm.
- 5 Tighten bolts on both sides of swing arm to 8 Nm.



- Parts included:
- 1 x CG18-GBR Chain Guard
  - 2 x M8 x 40 Bolt
  - 1 x BA12-8-GBR
  - 1 x BA12A-GBR moulded paddock stand bobbins

**PADDOCK STAND / BOBBIN SET PART NO. BA12-8-GBR-SET**

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.  
DO NOT OVERTIGHTEN

1 x M8 x 40 Bolt



1 x Moulded Paddock Stand / Bobbin

BULLET FRAME SLIDERS – SET – STREET PART NO. **FS-GSXS750-L7-S:**

**BULLET FRAME SLIDERS – LEFT HAND SIDE – STREET**  
**PART NO. FS-GSXS750-L7-LHS-S**

- 1 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 2 Tighten to 55NM torque.
- 3 Slide bullet moulding onto aluminium bush.
- 4 Screw M6 bolt into front of bullet moulding hand tight.



**BULLET FRAME SLIDERS – RIGHT HAND SIDE – STREET**  
**PART NO. FS-GSXS750-L7-RHS-S**

- 1 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 2 Tighten to 55NM torque.
- 3 Slide bullet moulding onto aluminium bush.
- 4 Screw M6 bolt into front of bullet moulding hand tight.

