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P E R F O R M A N C E

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BMW S 1000 R Crash Protection

Installation Instructions



Kit Contents PRN015589

- (A) 1 x L/H Bracket
- (B) 1 x R/H Bracket
- (C) 1 x R/H Front Frame Spacer (2 Dots)
- (D) 1 x R/H Rear Frame Spacer (3 Dots)
- (E) 1 x M12 x 65 x 1.25 Caphead
- (F) 1 x M12 x 55 x 1.25 Caphead
- (G) 1 x M10 x 75 x 1.5 Caphead
- (H) 1 x M10 x 80 x 1.5 Caphead
- (I) 2 x M10 x 70 x 1.5 Caphead
- (J) 2 x Bobbin Spacers
- (K) 2 x Bobbin Head
- (L) 2 x Poly Washer
- (M) 2 x M12 Washer
- (N) 2 x L/H Frame Spacer (1 Dot)



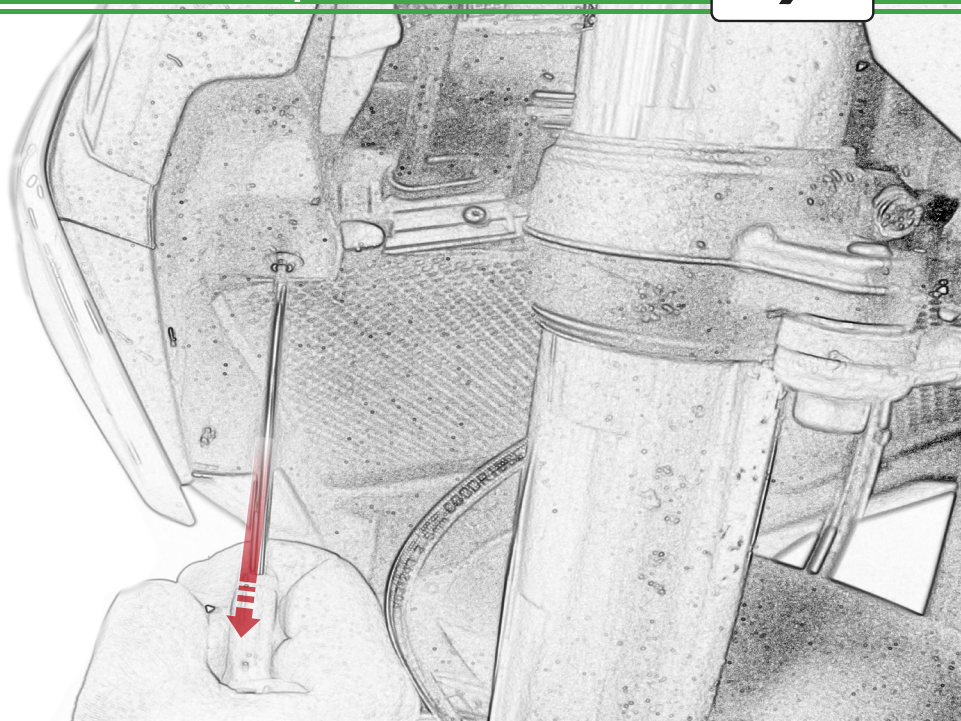
Repeat
Both Sides



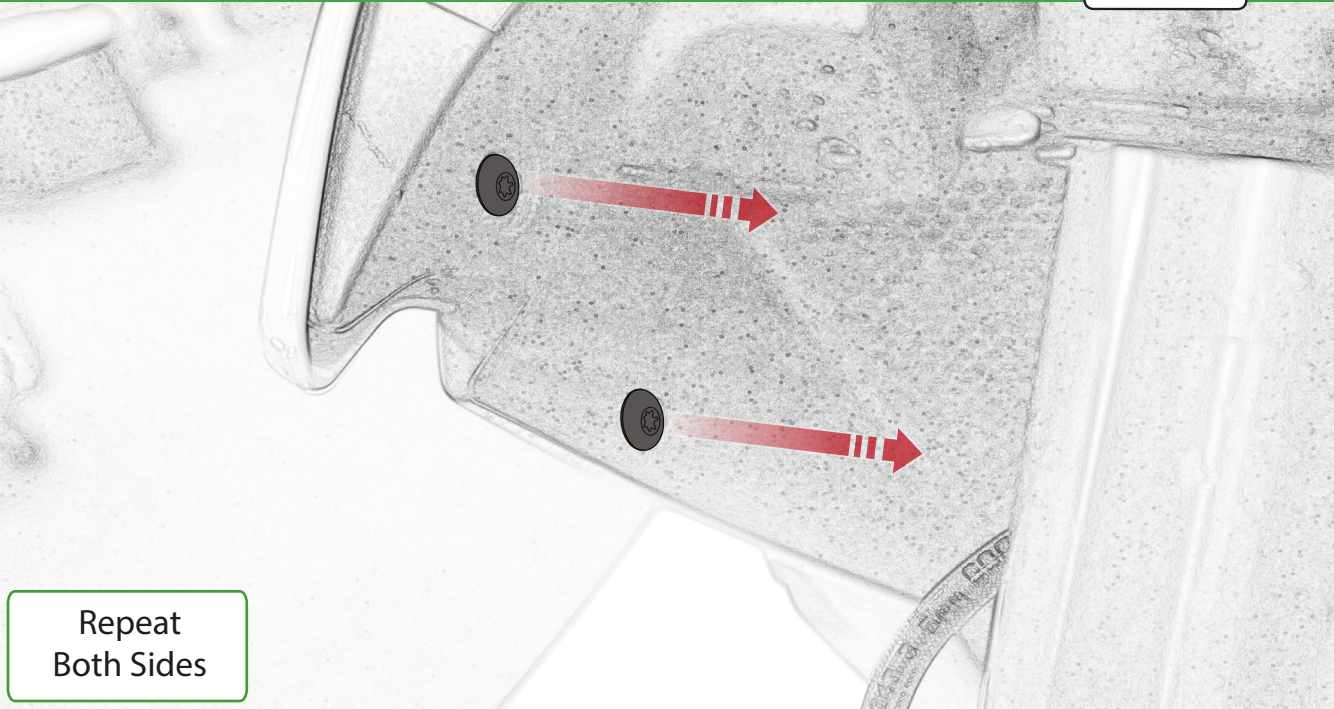
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Repeat
Both Sides



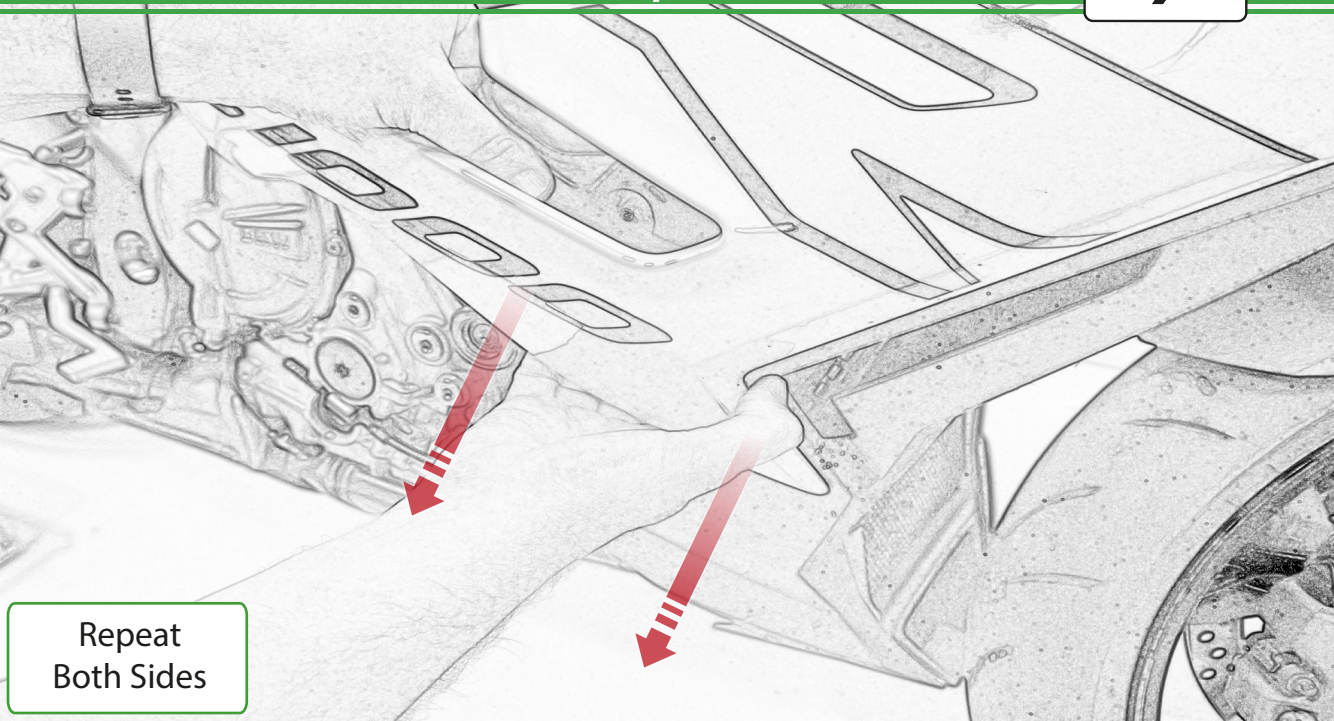
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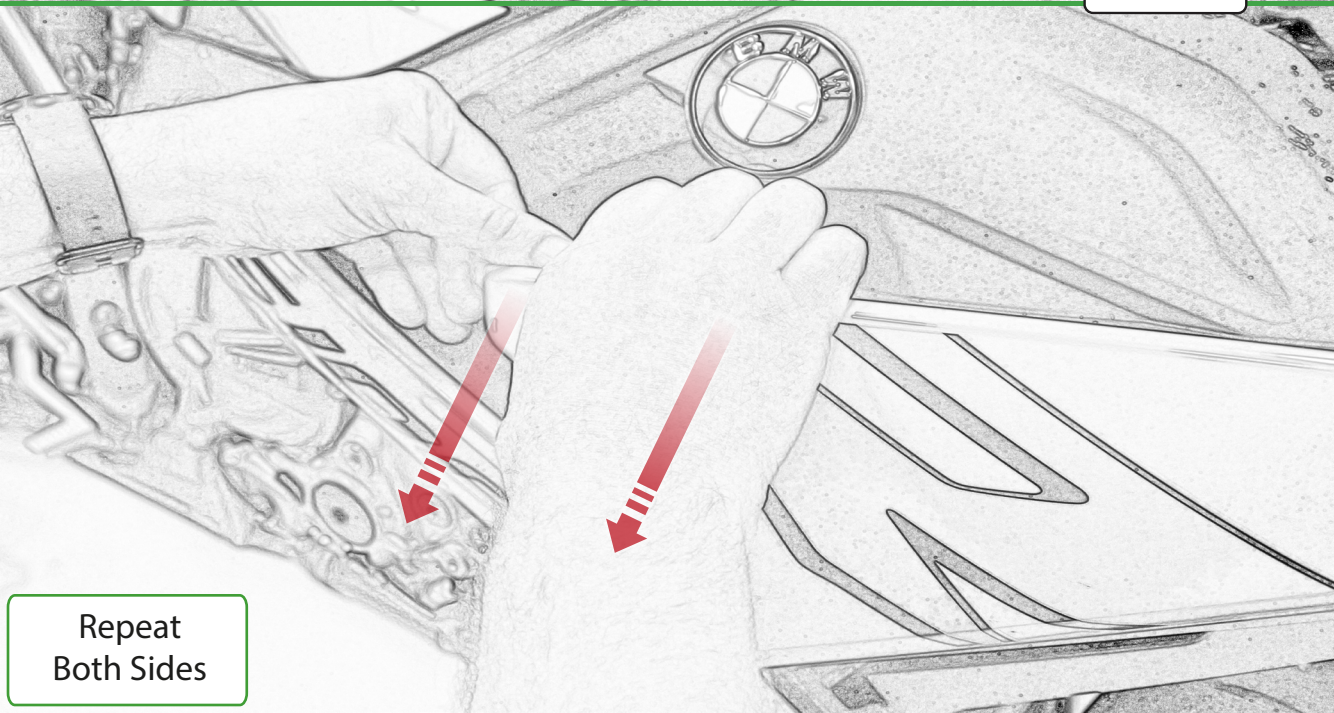
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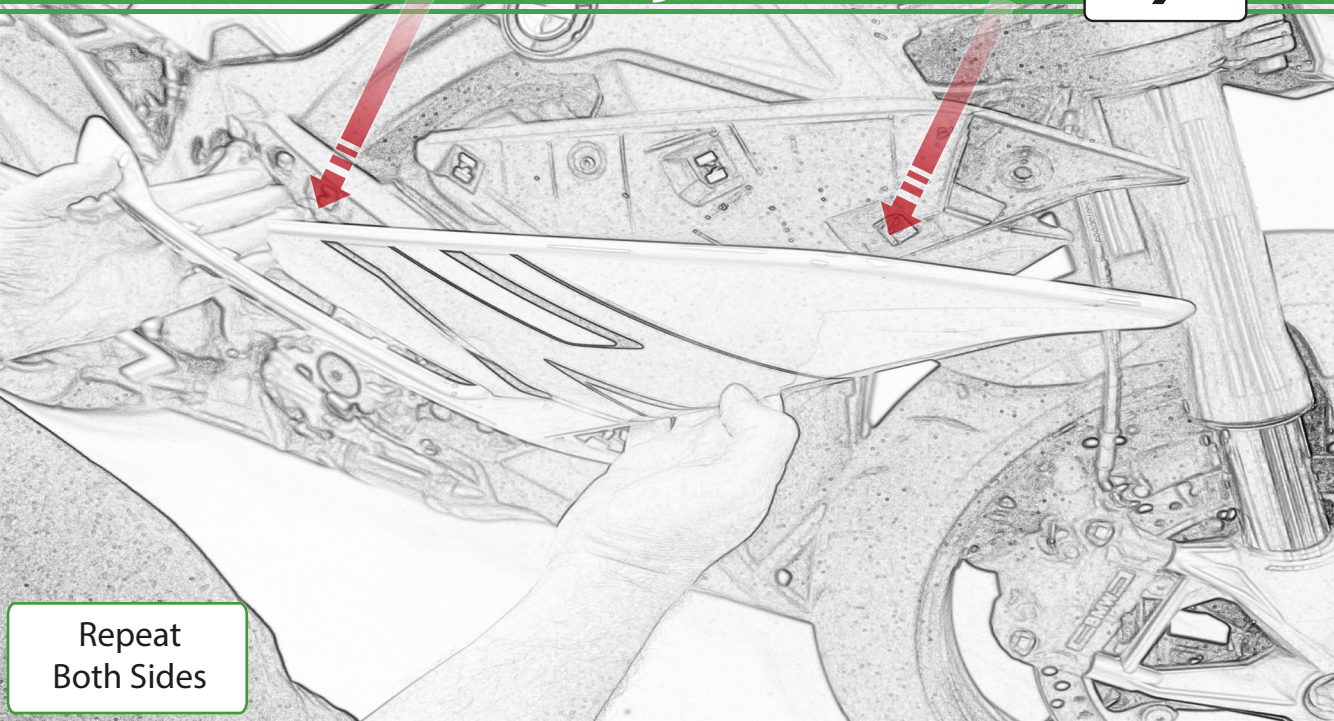
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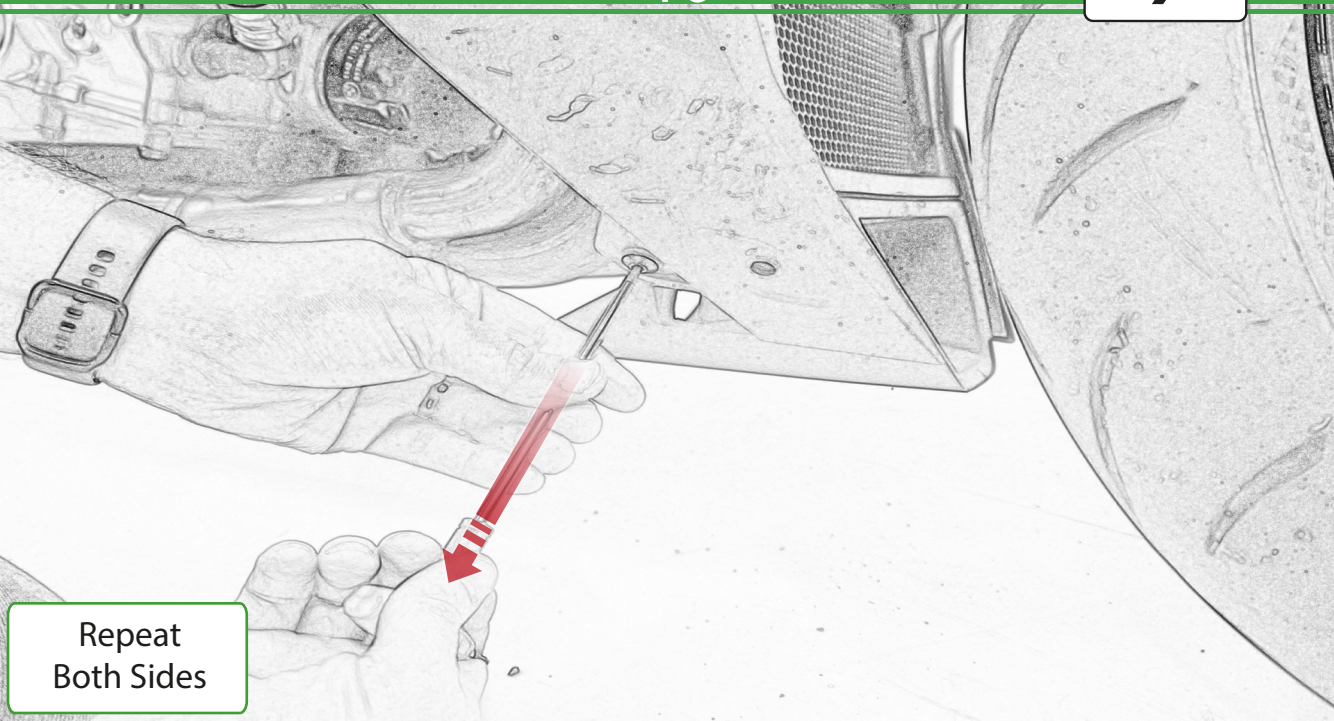
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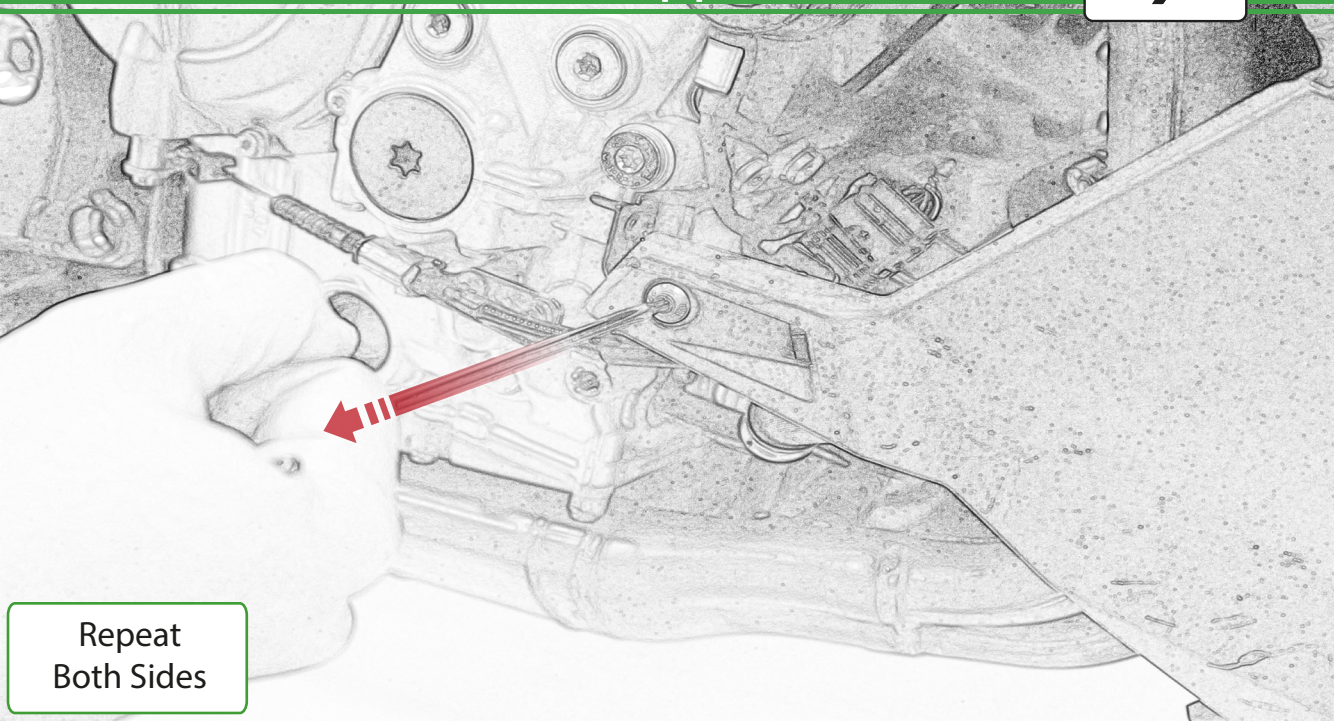
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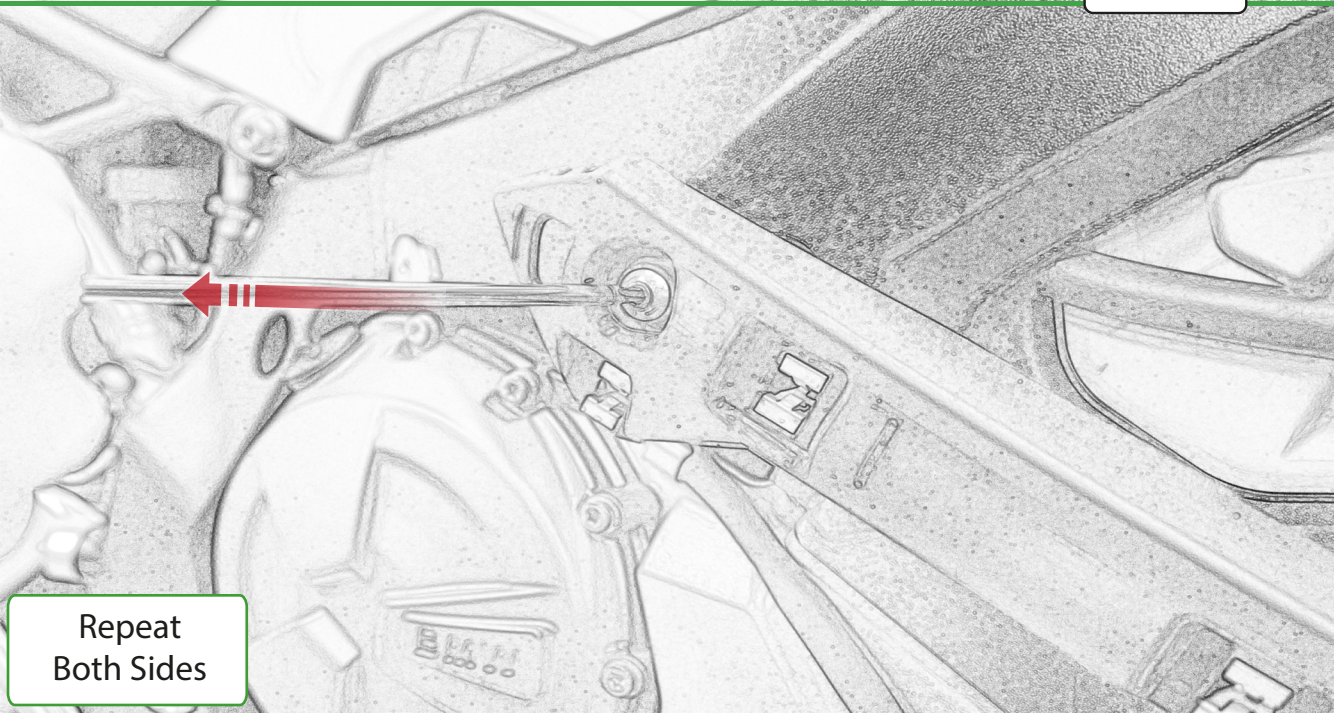
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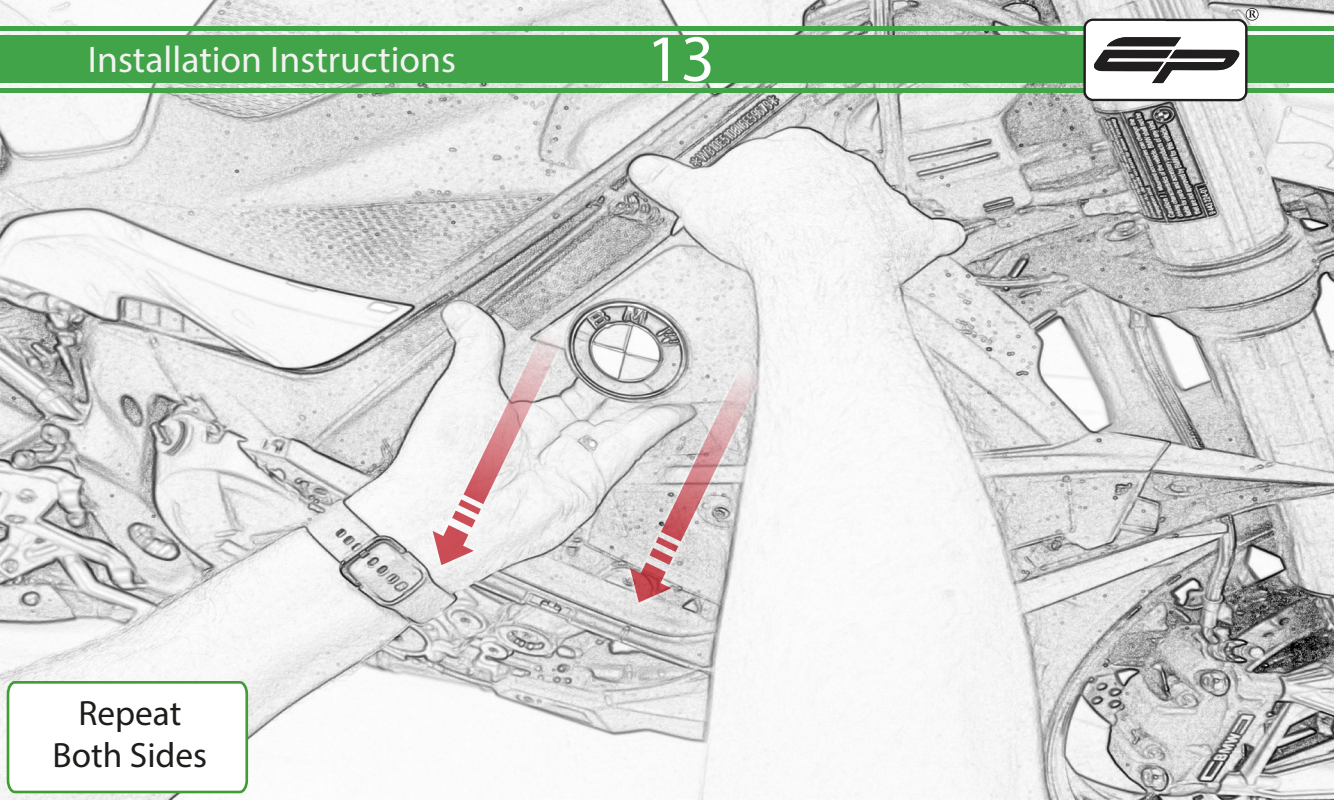
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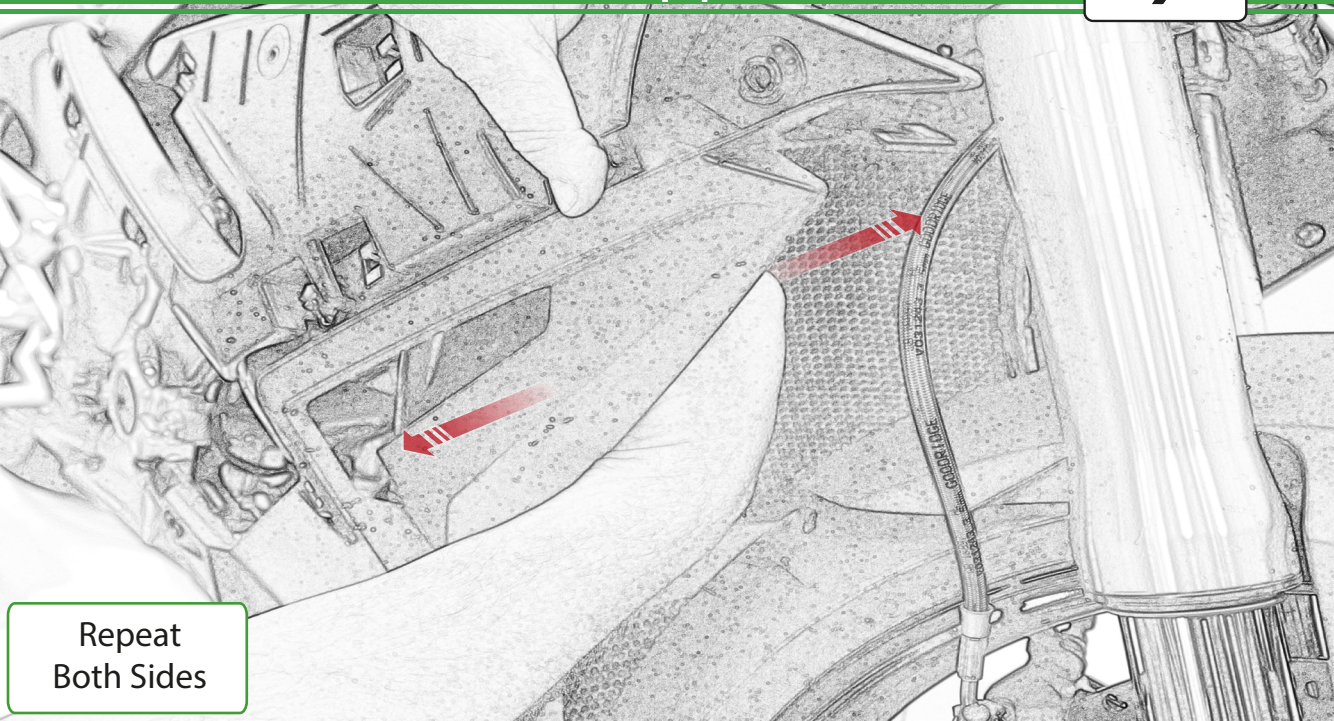
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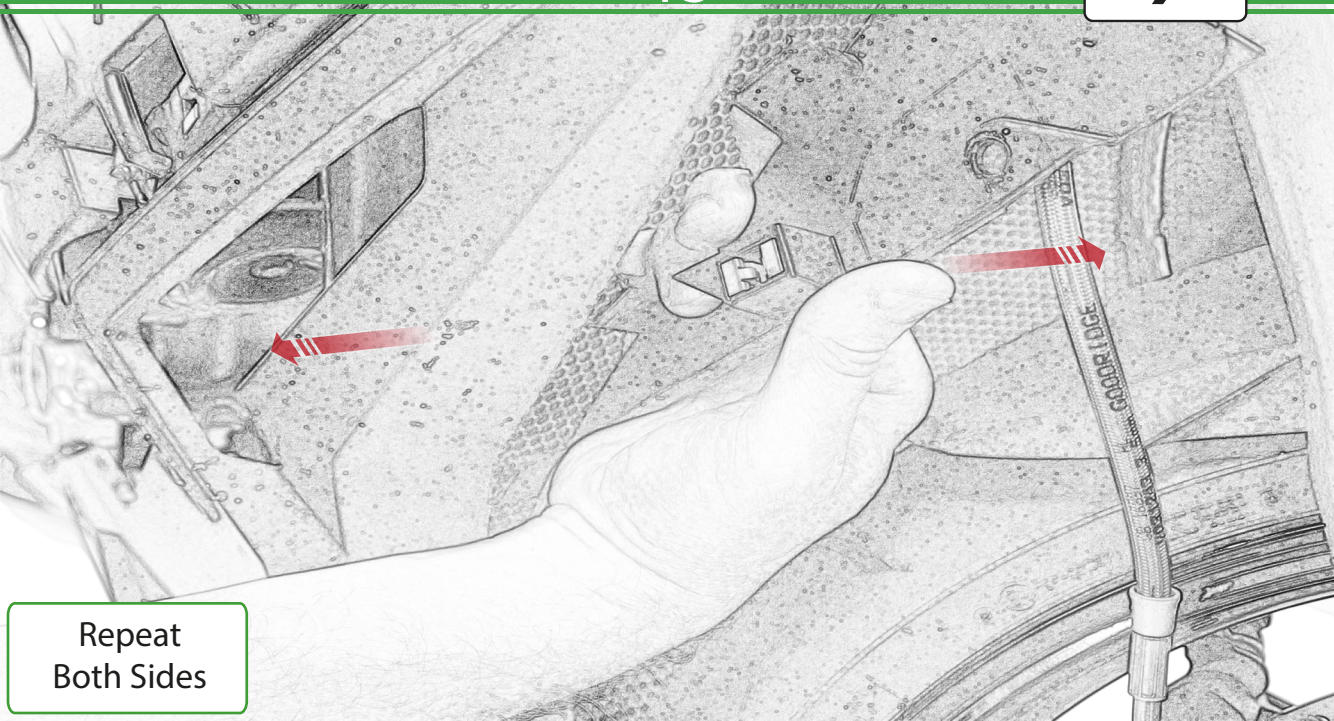
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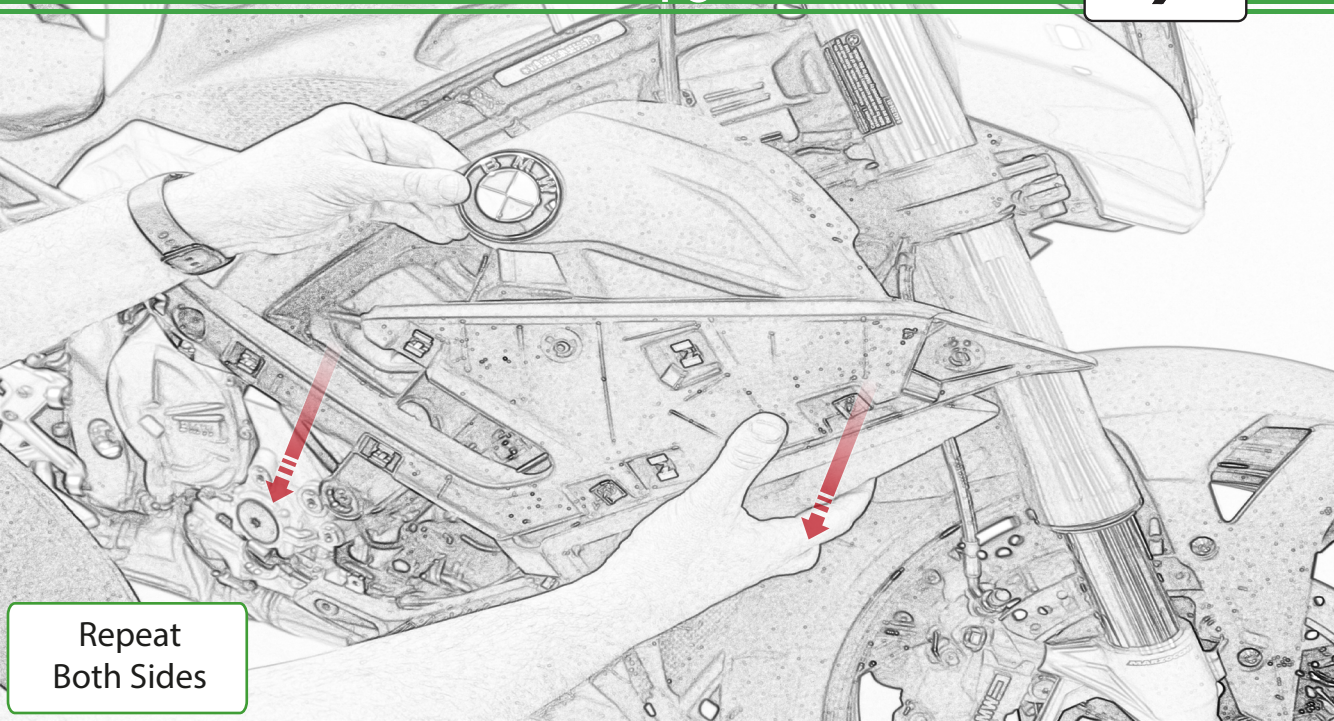
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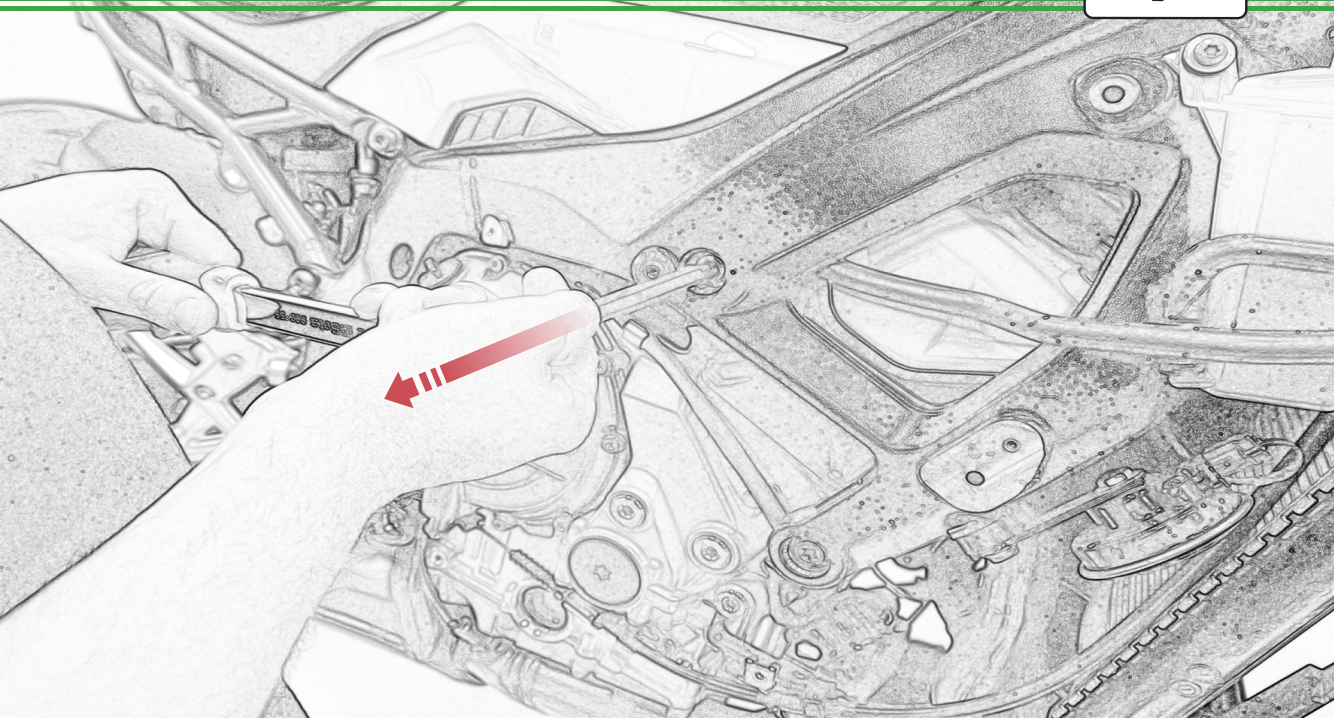
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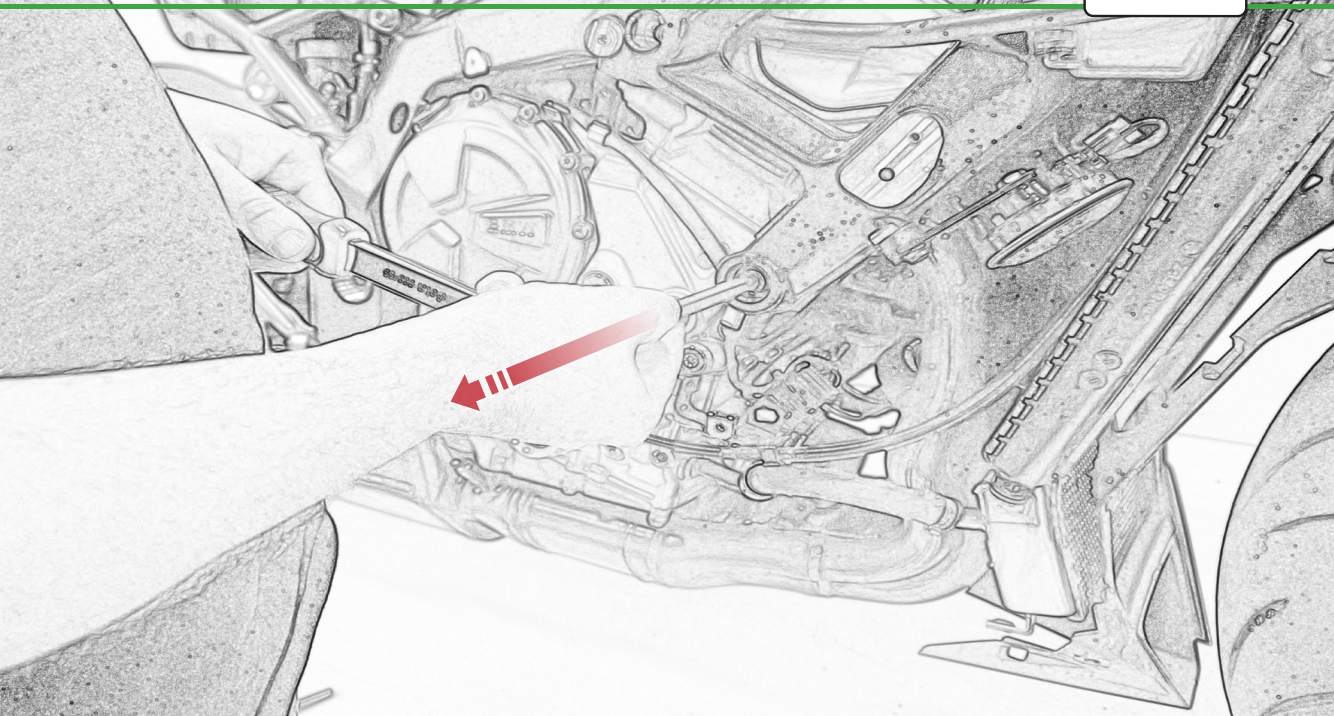


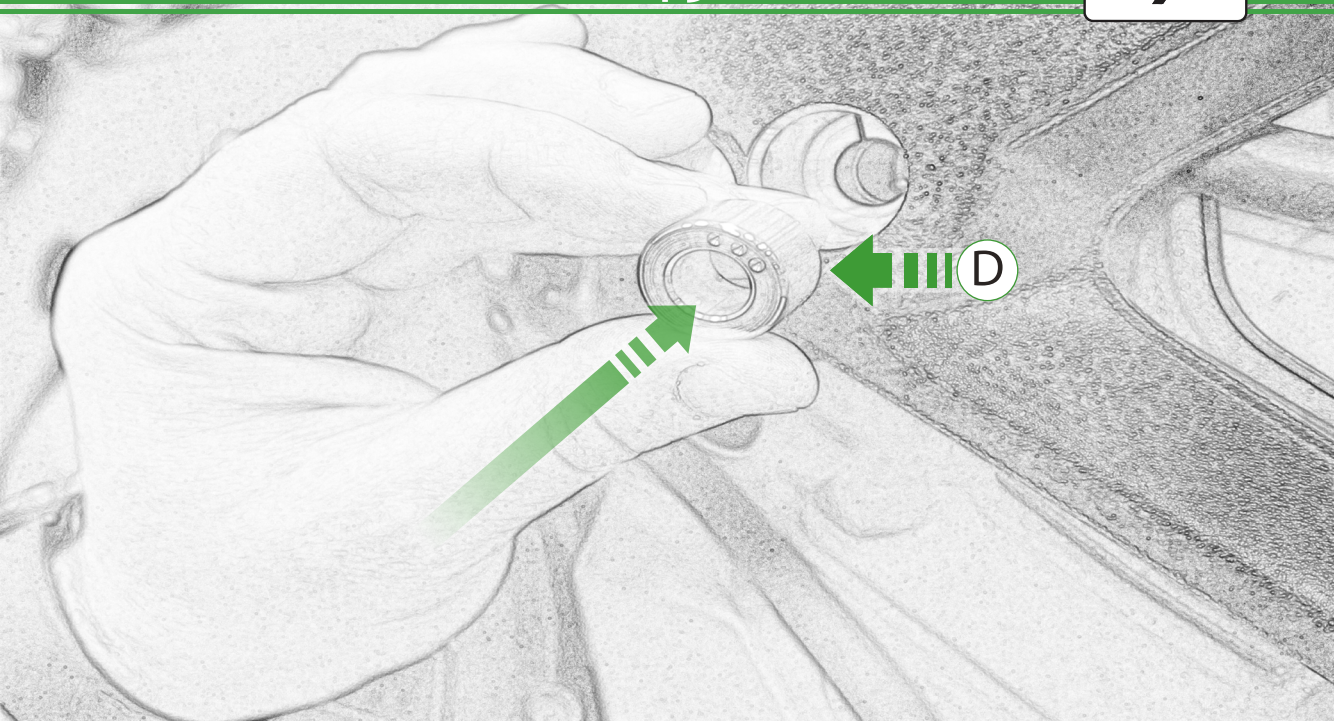
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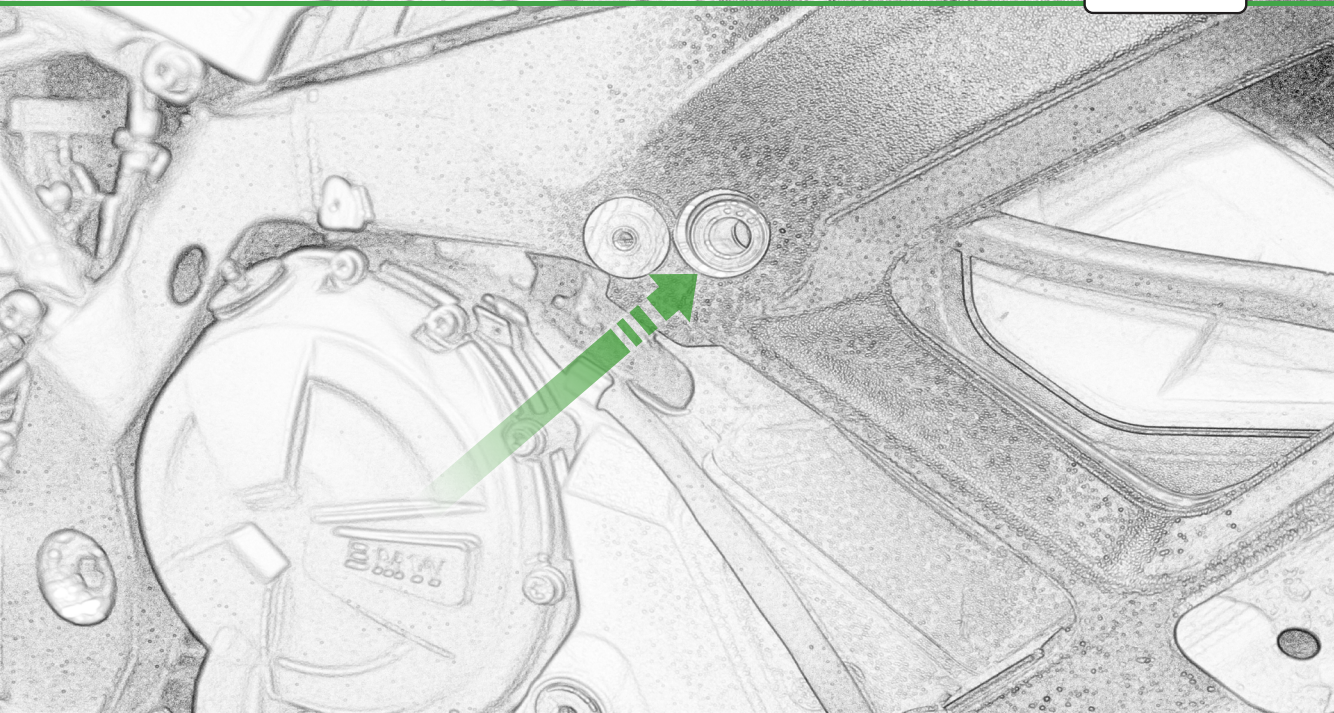


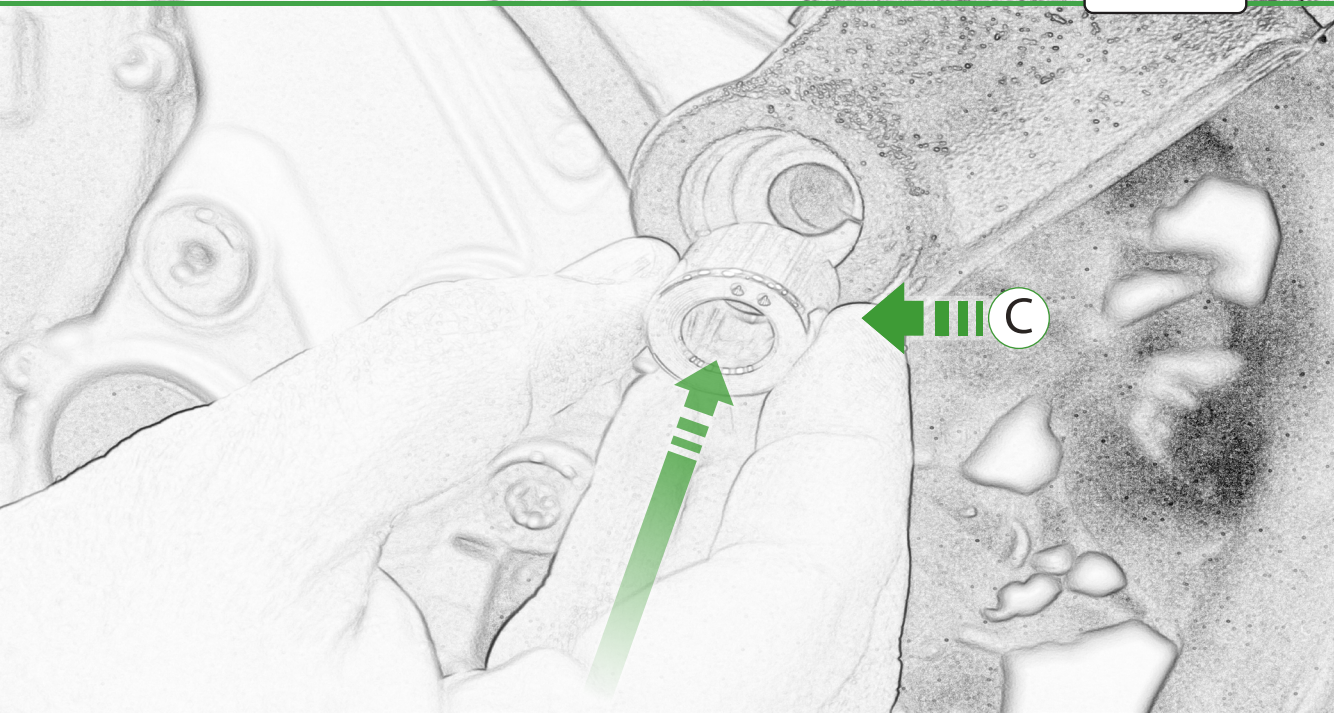
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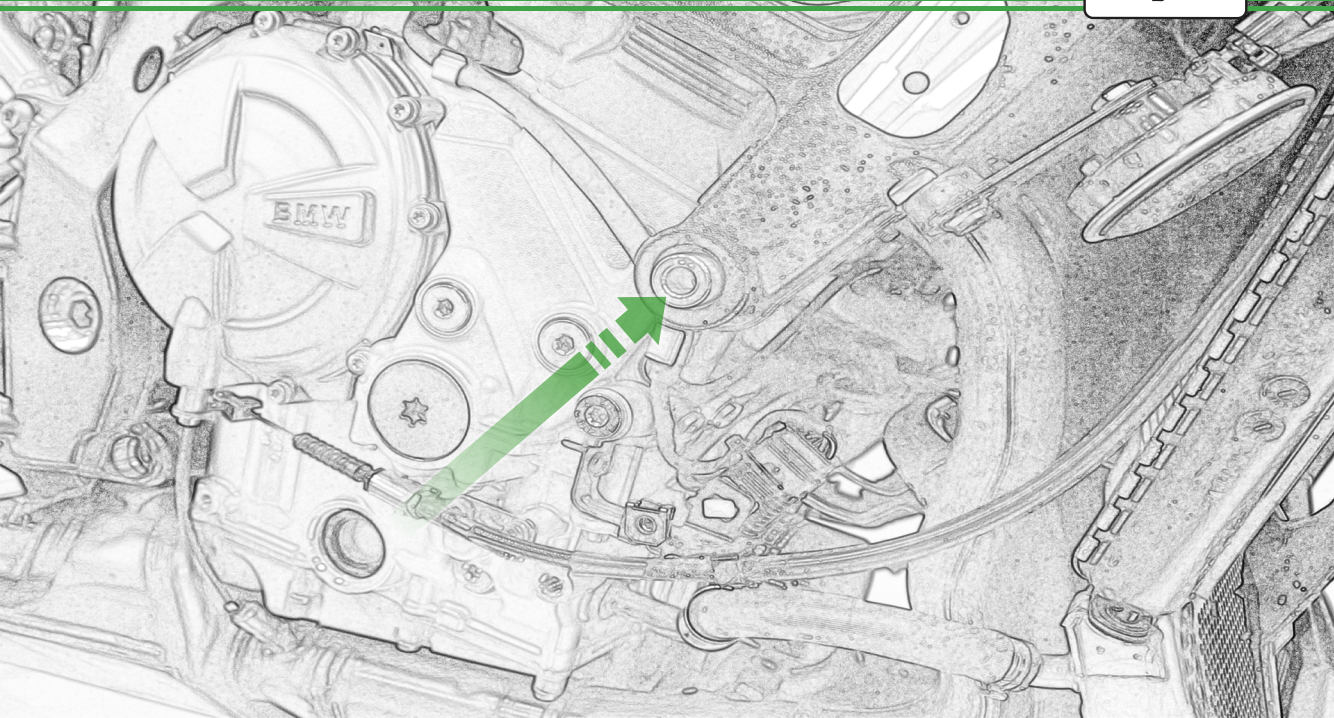














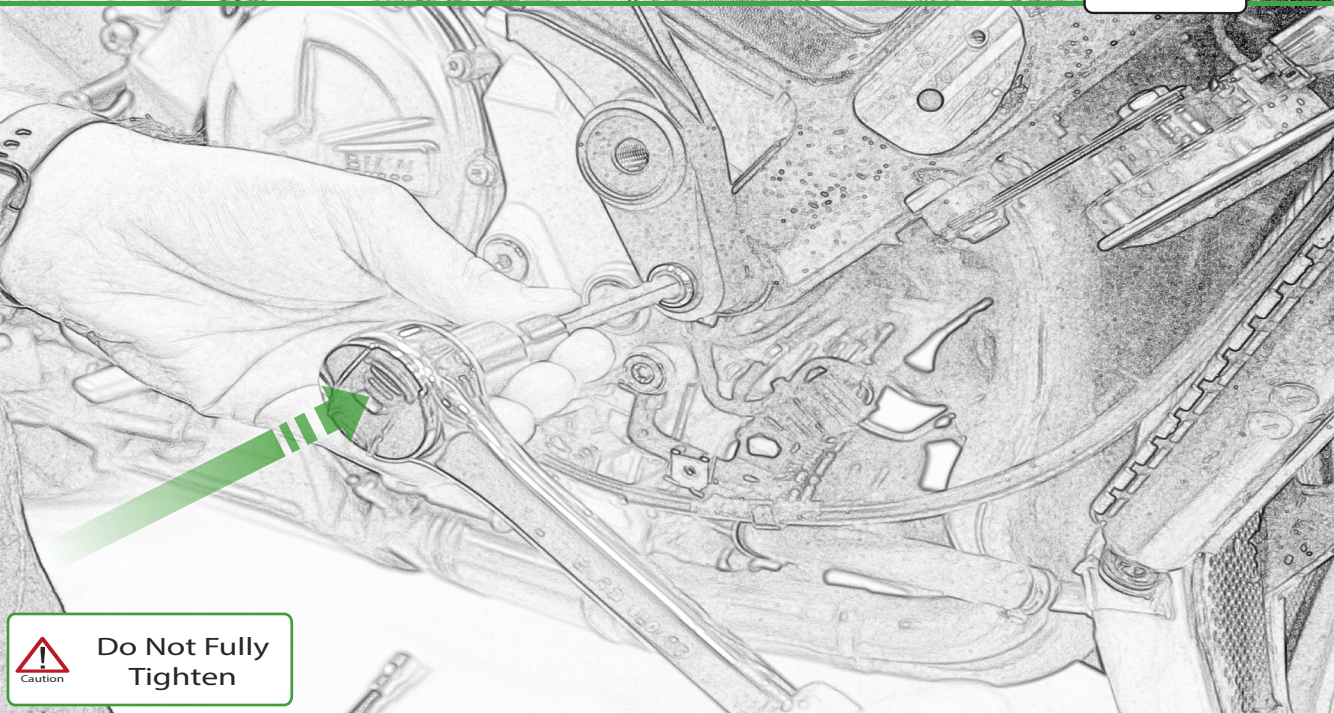
I

B



Do Not Fully Tighten

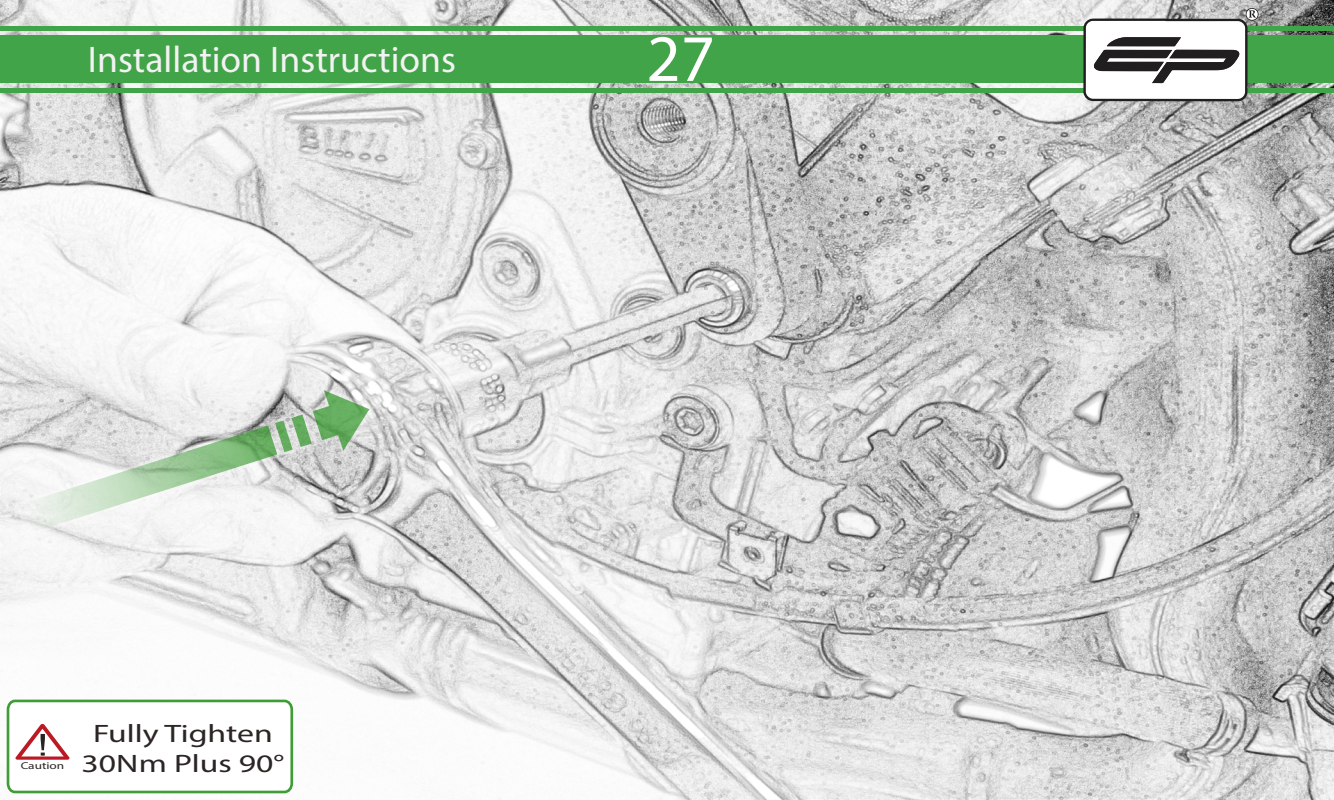




**Do Not Fully
Tighten**



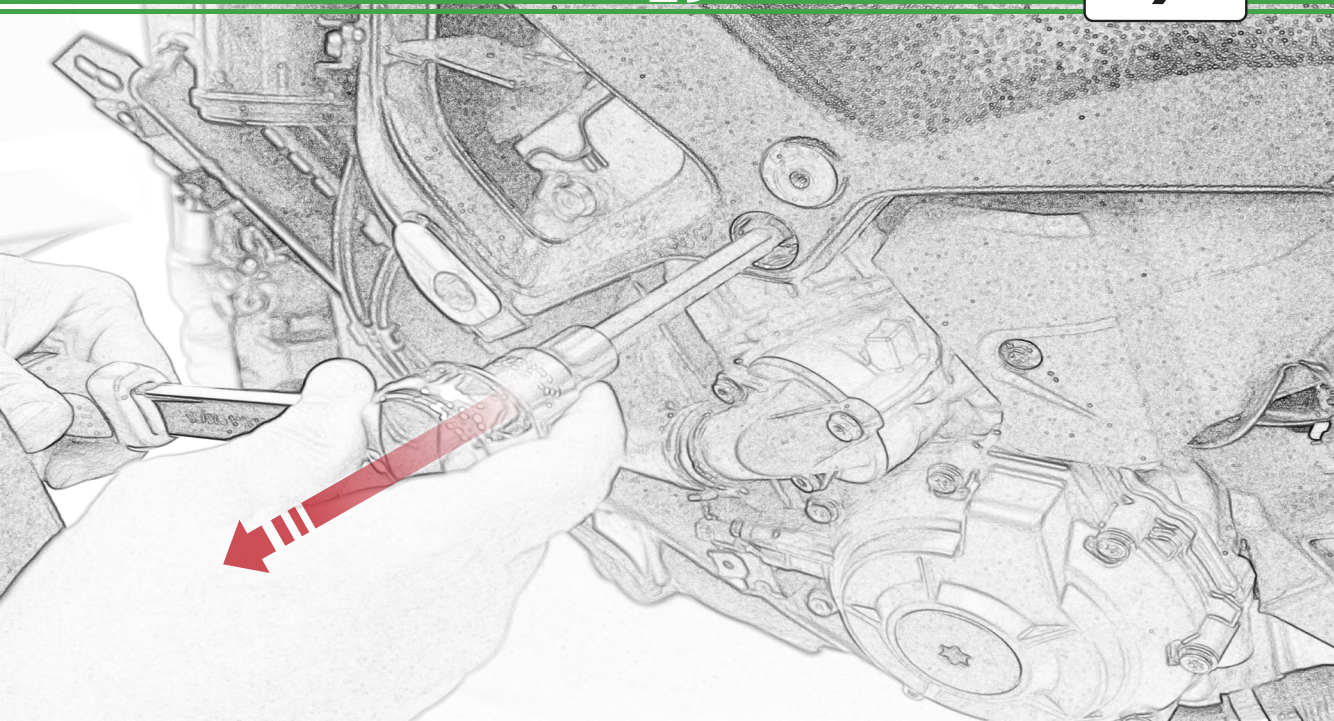
**Fully Tighten
30Nm Plus 90°**



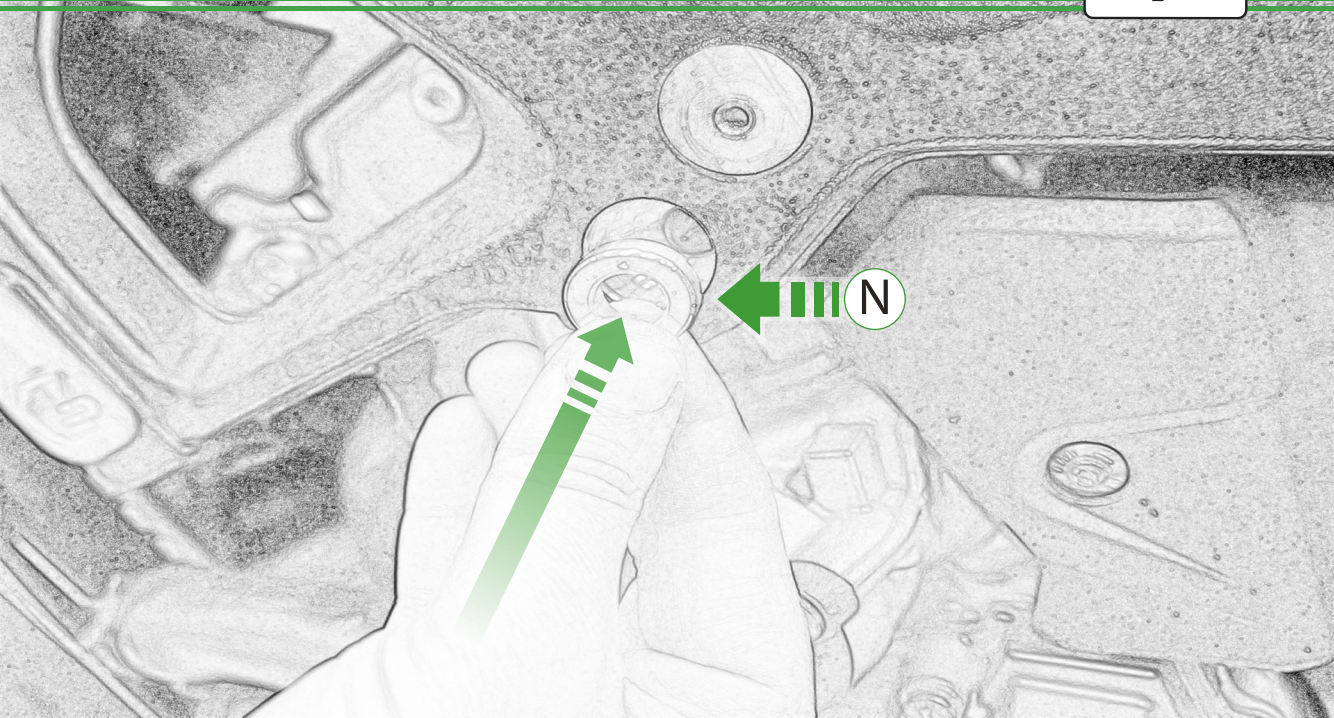
Caution

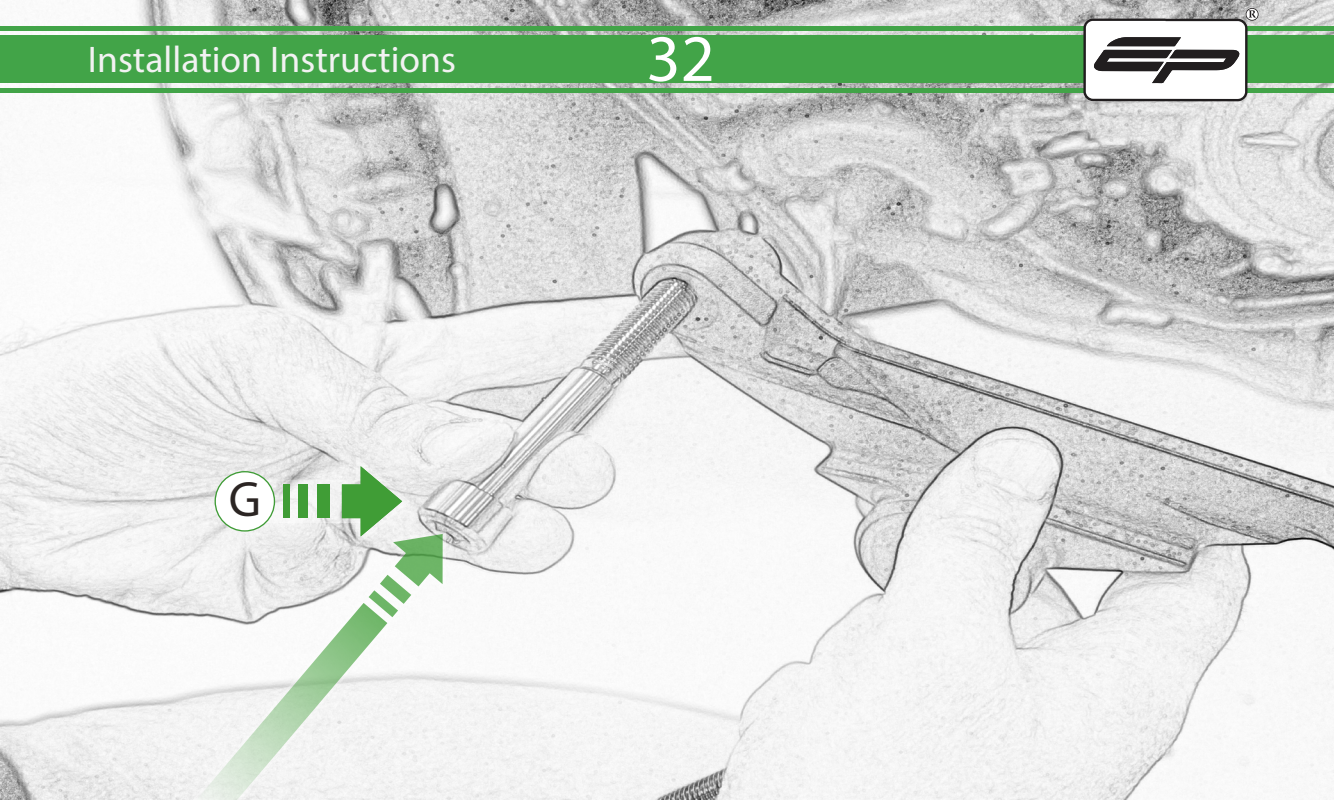
Fully Tighten
30Nm Plus 90°





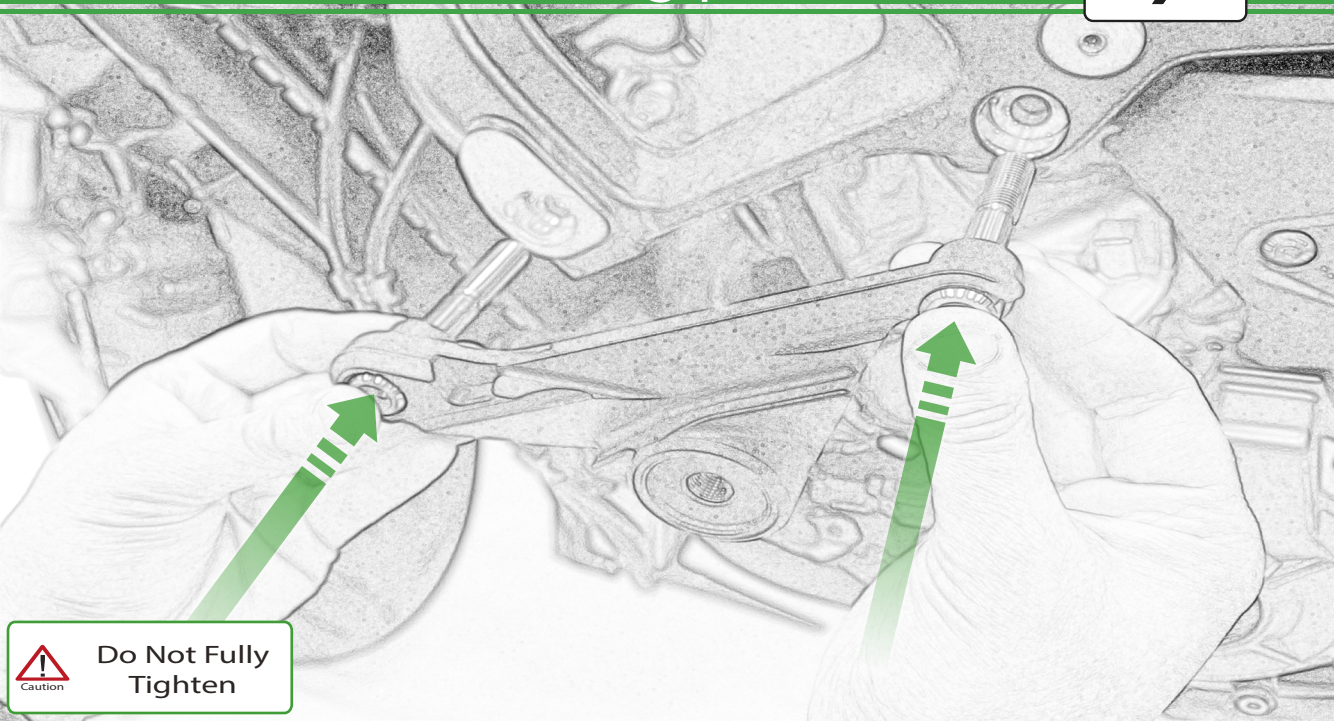




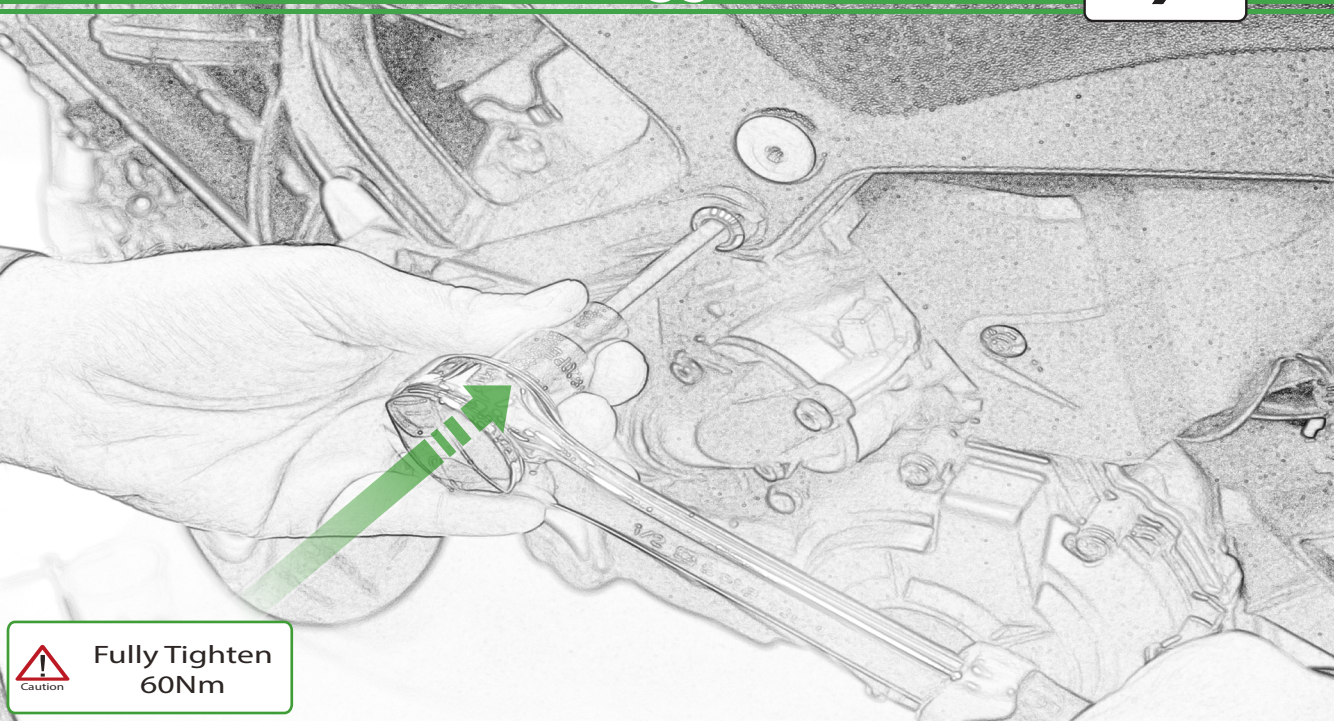


G

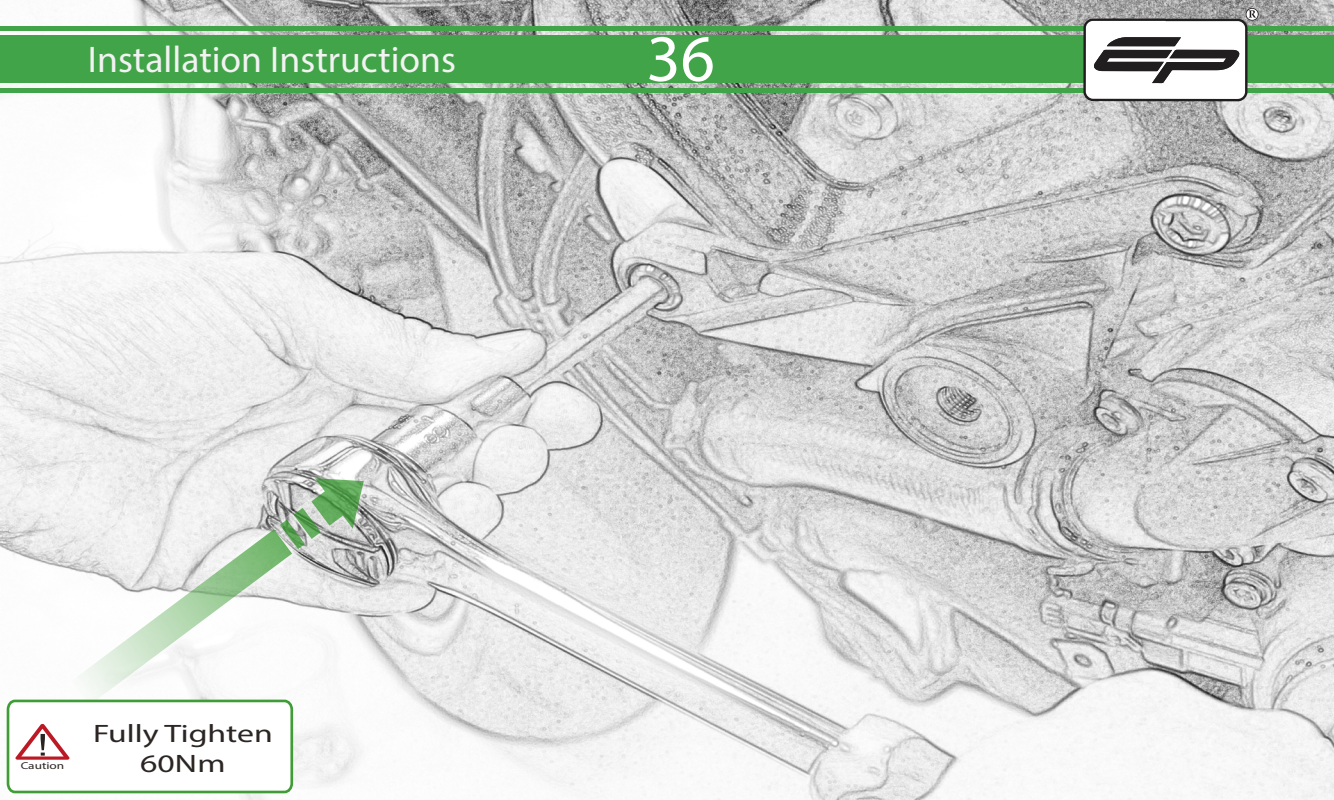




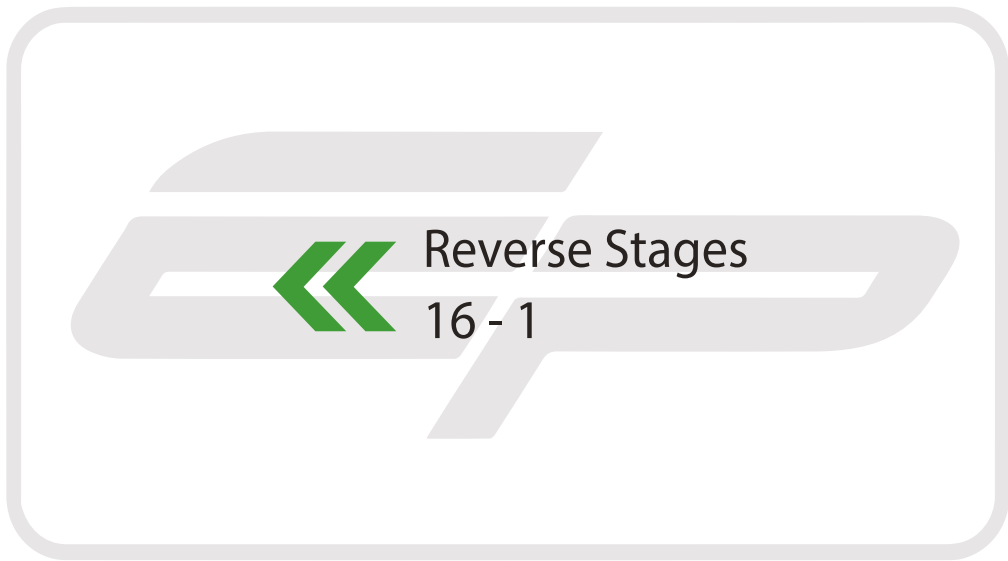
**Do Not Fully
Tighten**

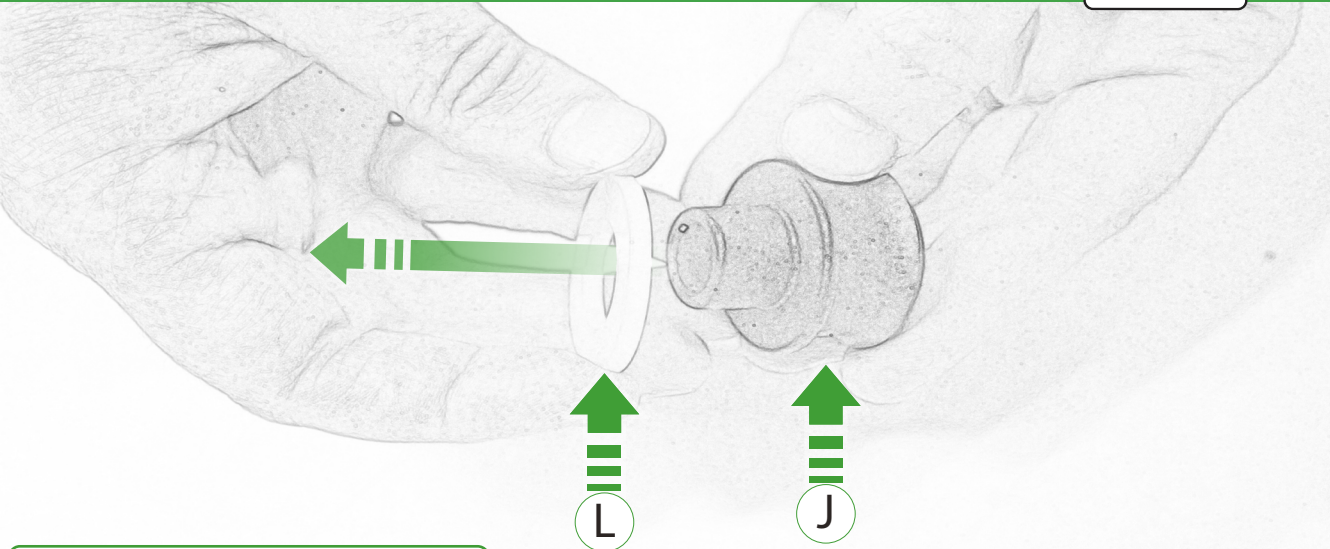


Fully Tighten
60Nm

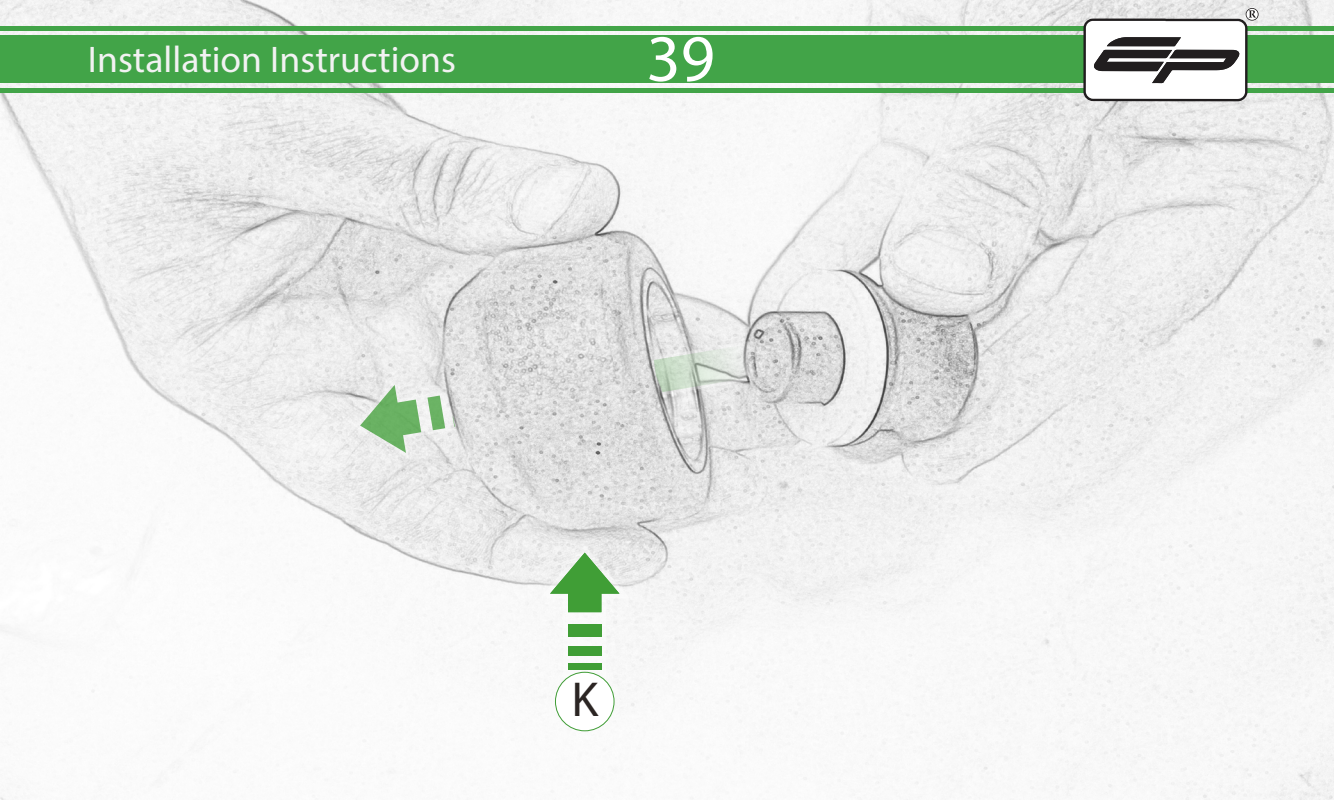


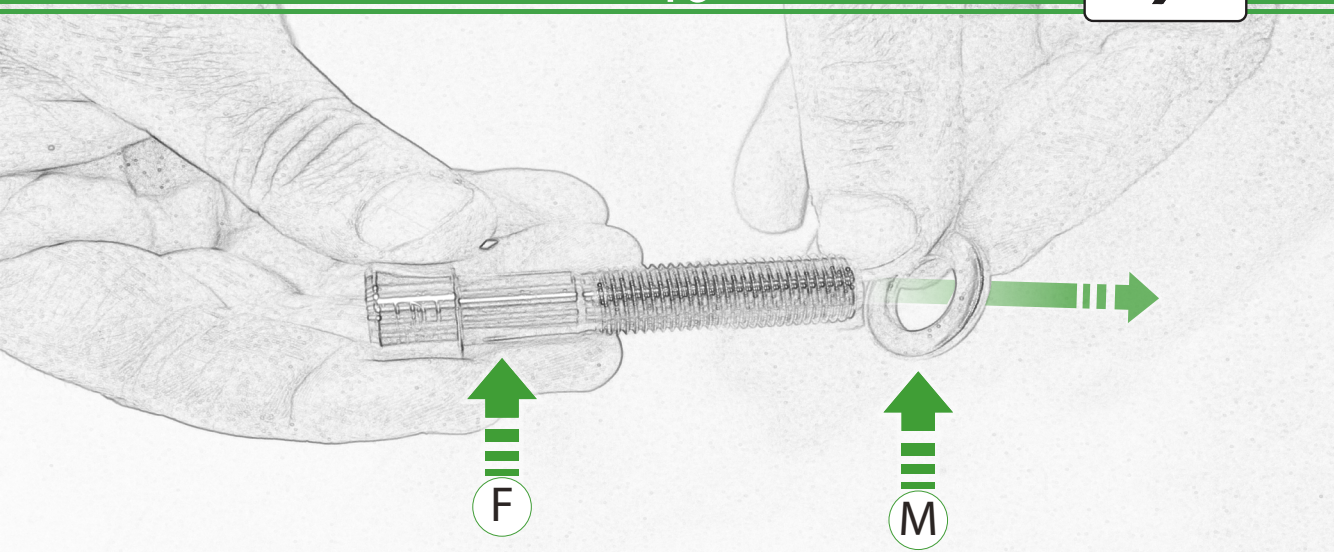
Fully Tighten
60Nm

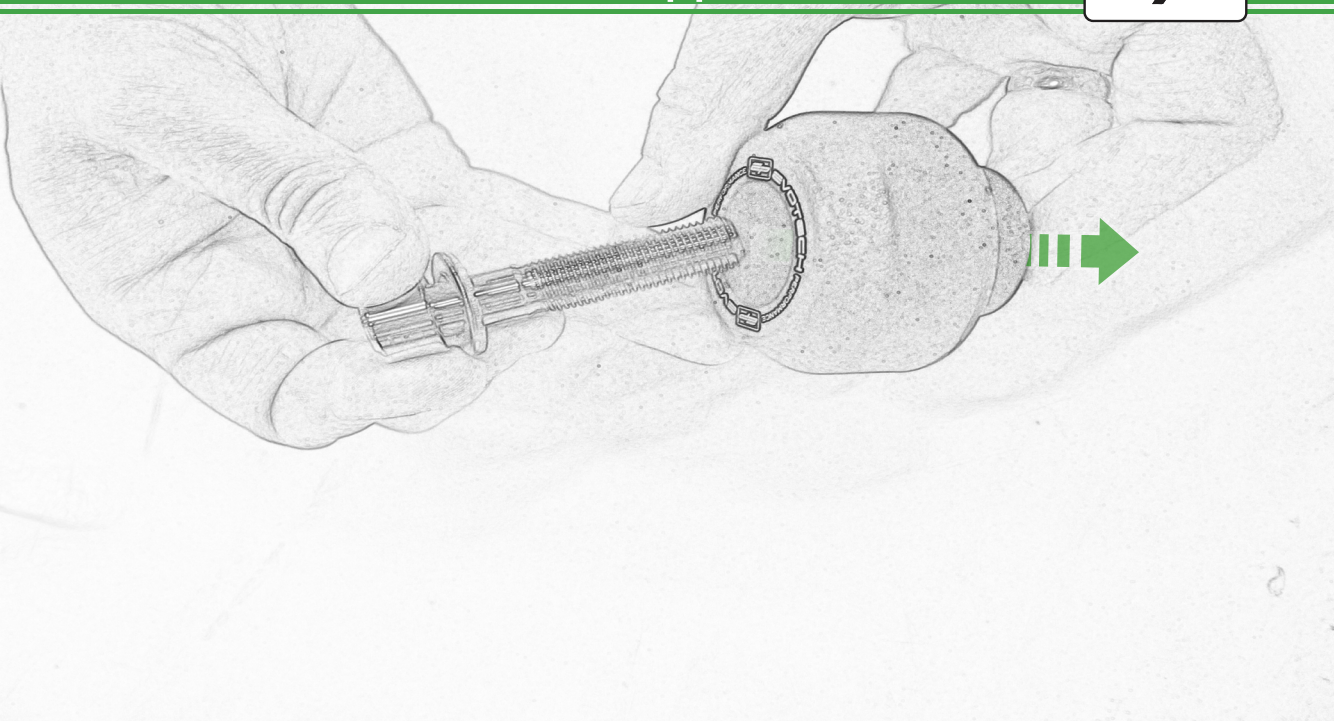


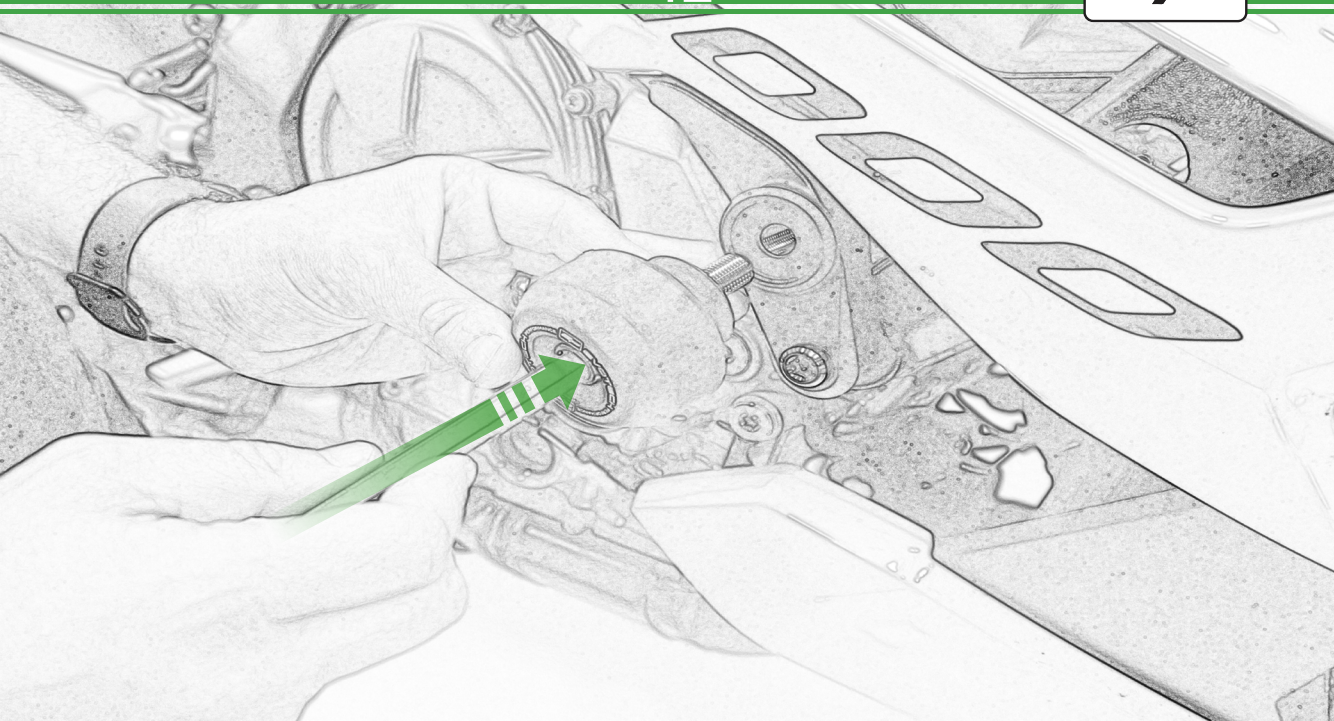


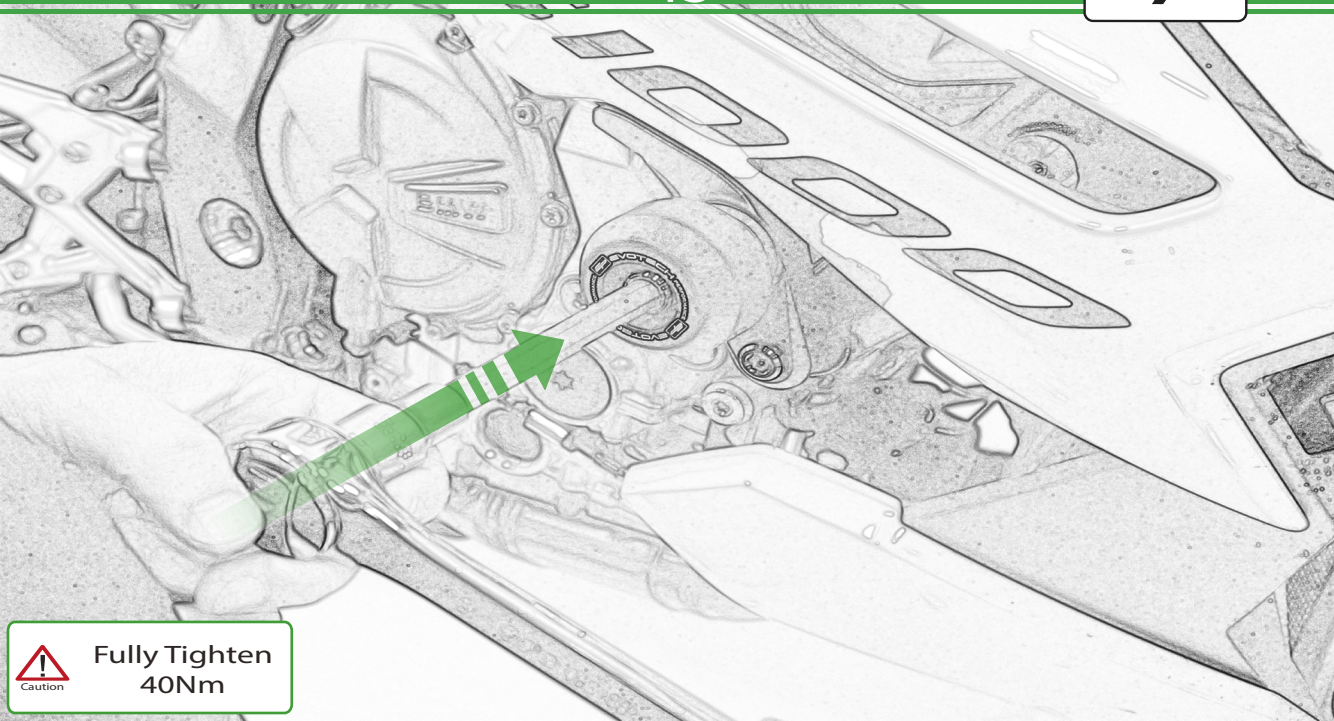
R/H
Assembly



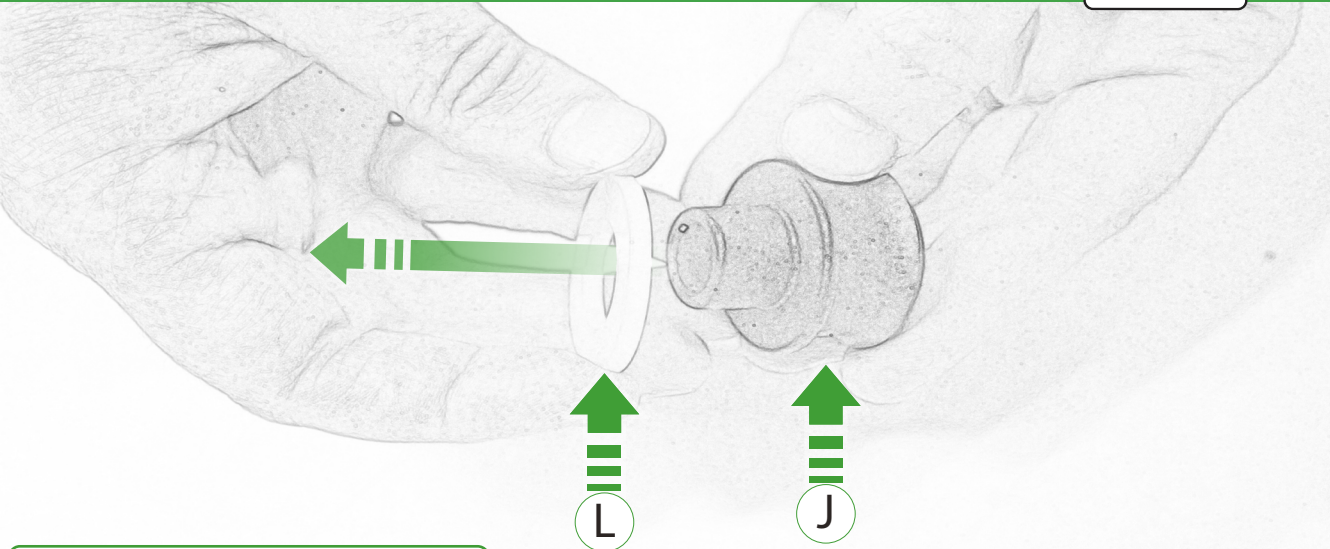




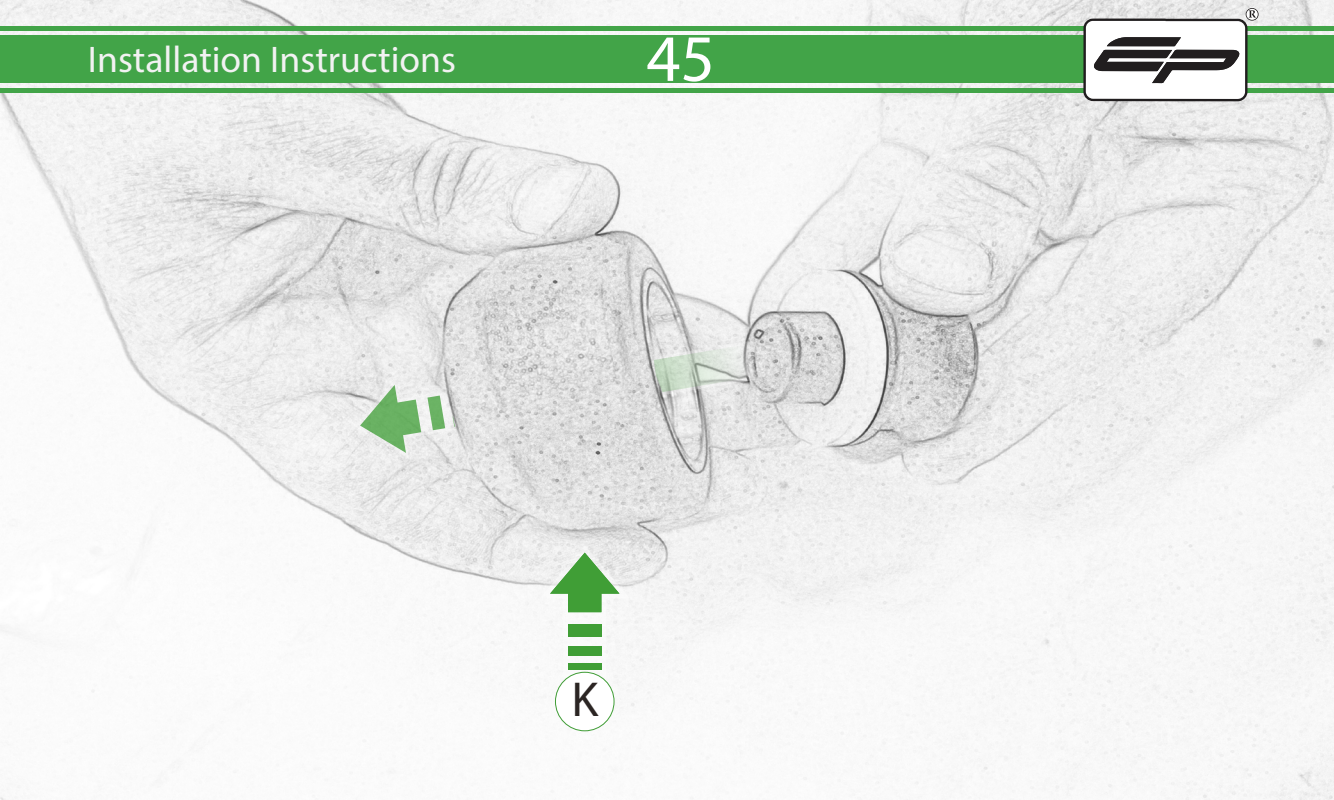


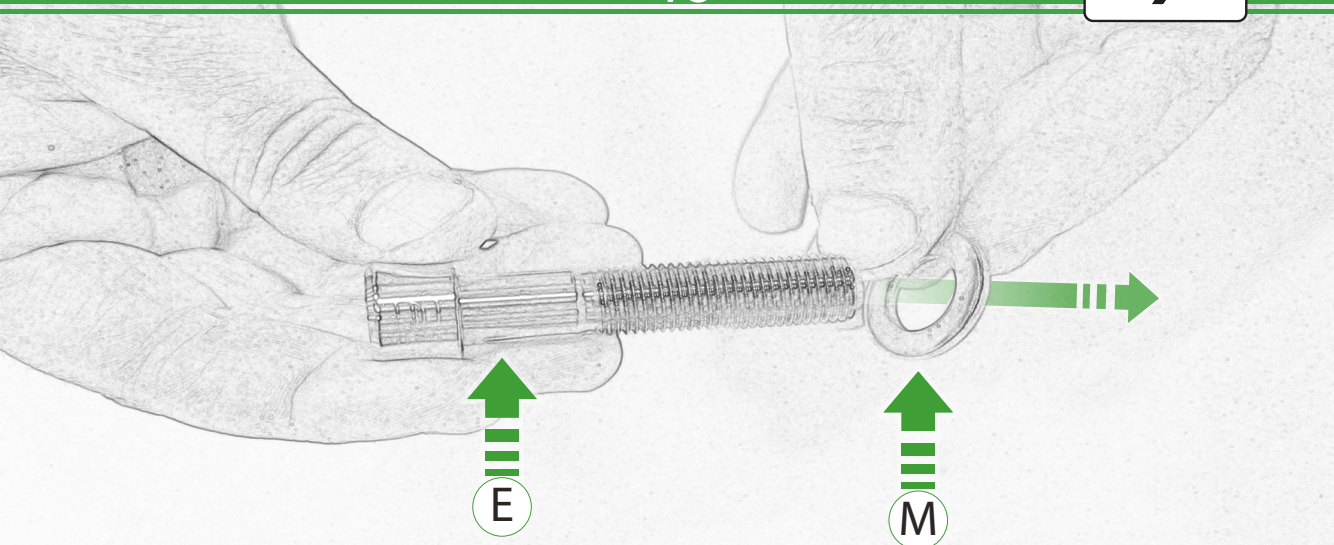


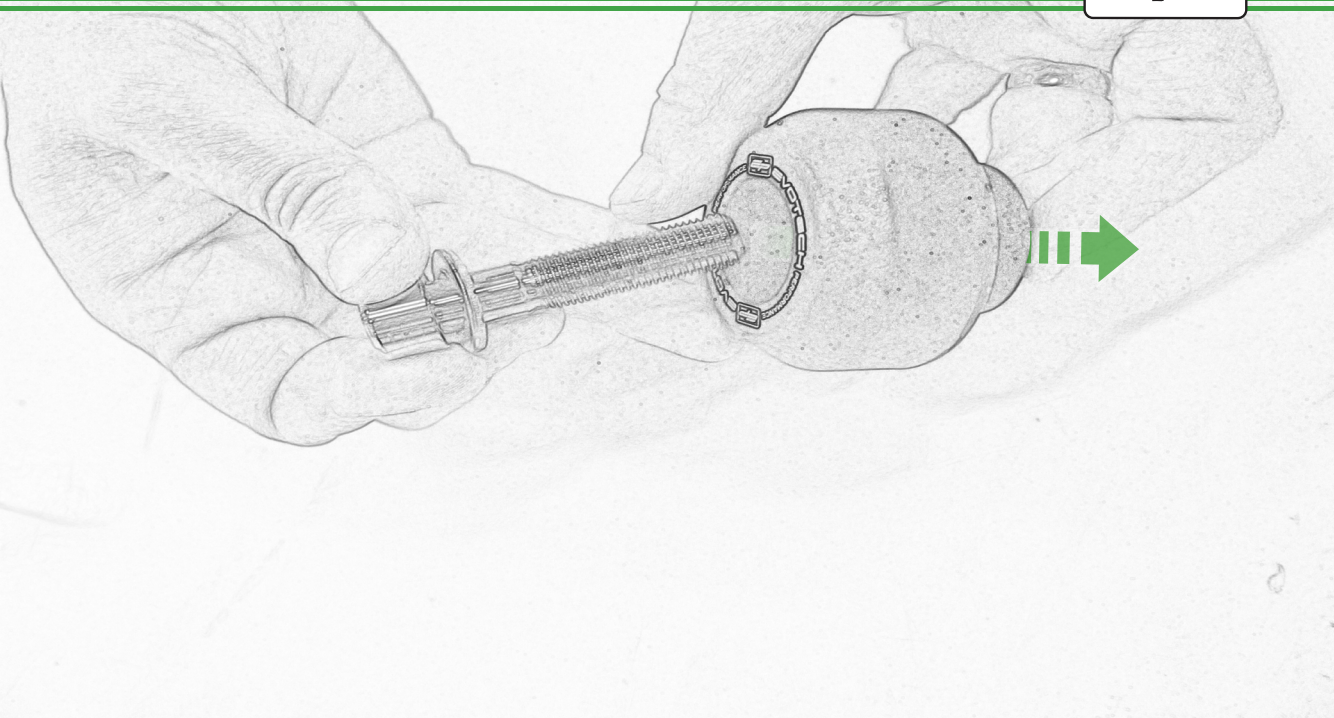
Fully Tighten
40Nm



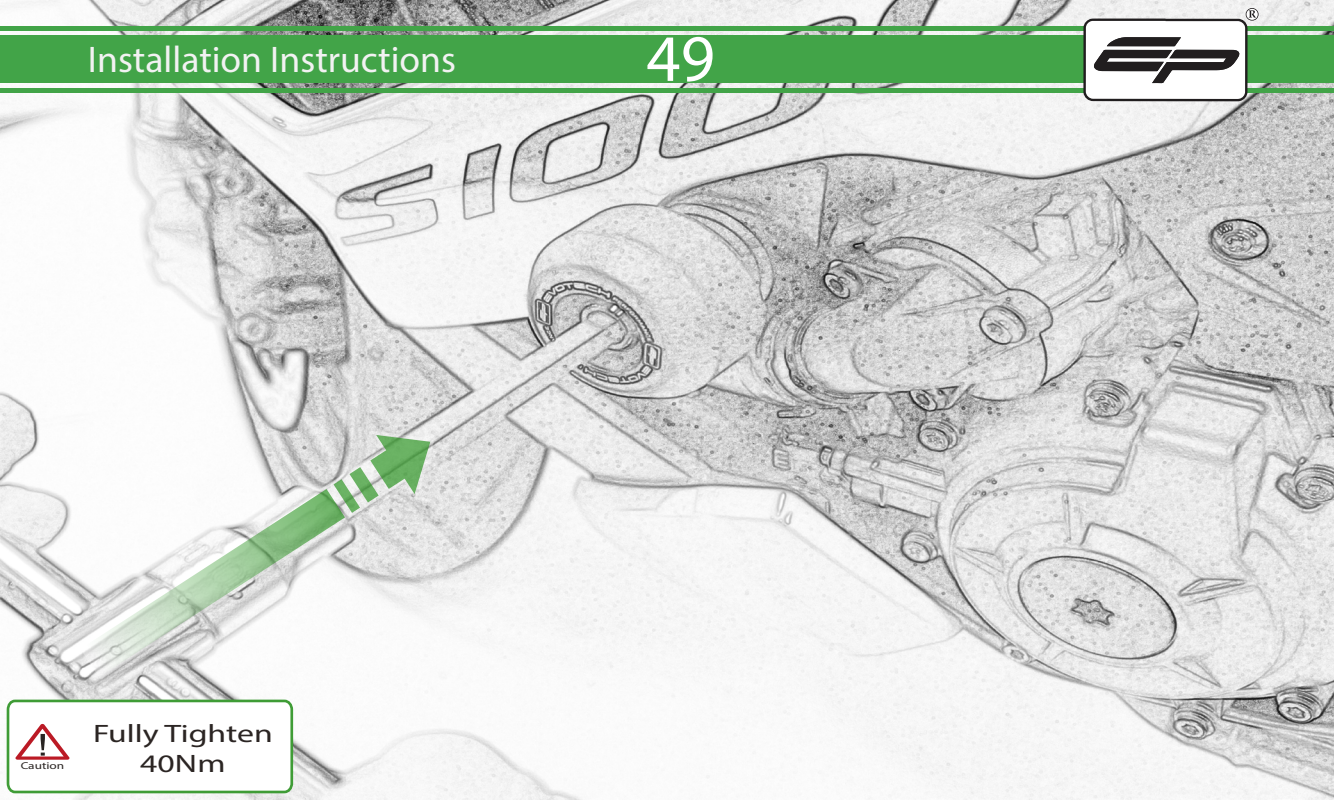
L/H
Assembly











Fully Tighten
40Nm



ESSENTIAL CHECKS

It is recommended that periodic inspections are made to ensure that all bolts are tightened to the specified torque settings.

Should the bike be involved in an accident a thorough inspection should be made and any components that have taken an impact, no matter how small, be replaced



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